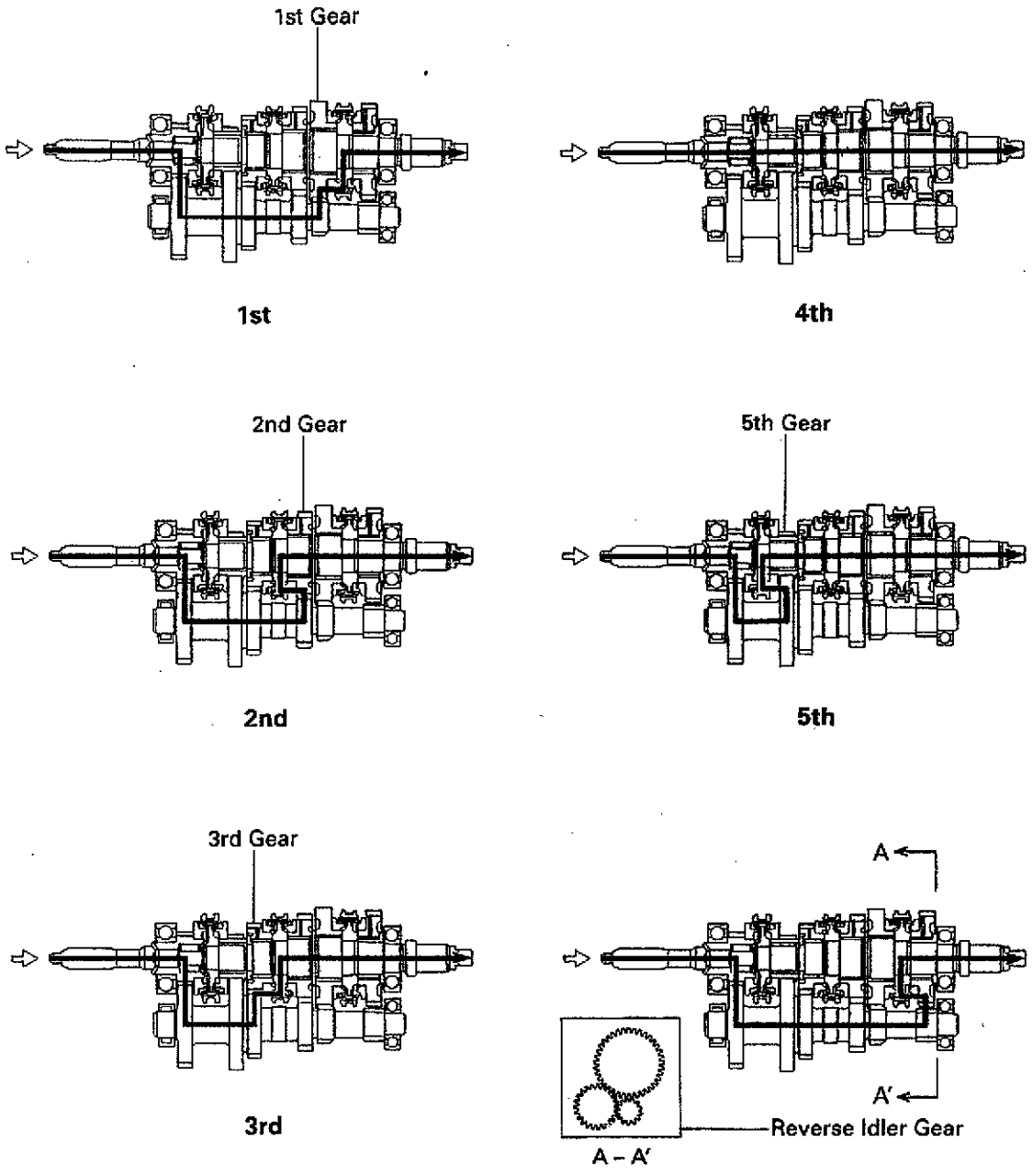
OPERATION

MX024-02

- **The illustration below show the engagements of the transmission gears.**



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