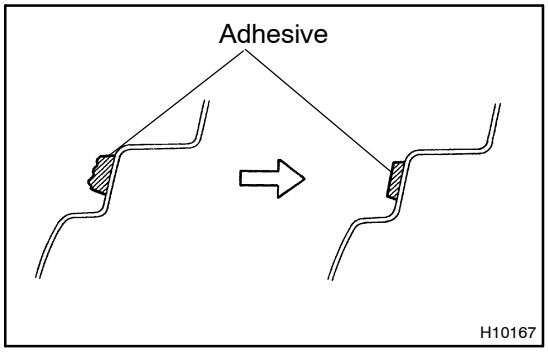
BO2MY–01

INSTALLATION



1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

(a) Using a knife, cut away any rough areas on the body.

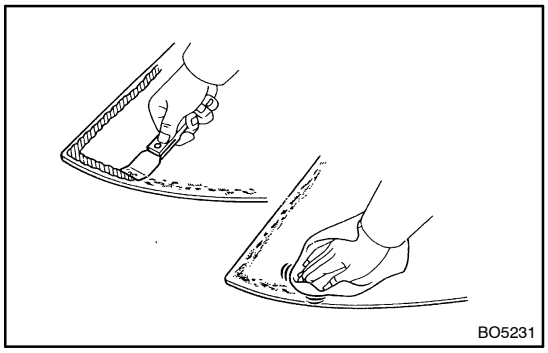
HINT:

Leave as much of the adhesive on the body as possible.

(b) Clean the cutting surface of the adhesive with a shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



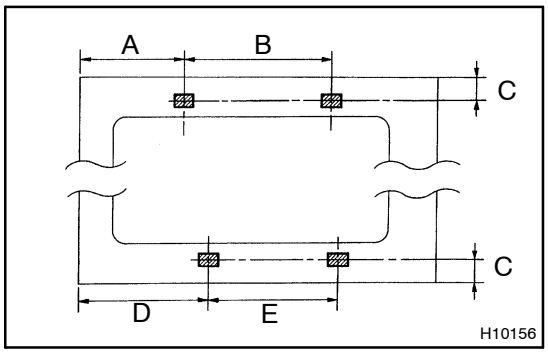
2. CLEAN REMOVED GLASS

(a) Using scraper, remove the damaged pins and adhesive sticking to the glass.

(b) Clean the glass with cleaner.

NOTICE:

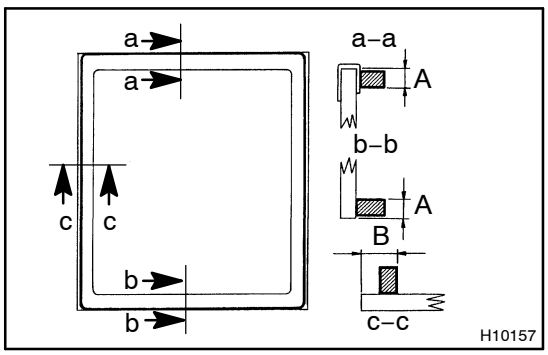
- **Do not touch the glass face after cleaning it.**
- **Be careful not to damage the glass.**



3. INSTALL NEW PINS

Install new pins onto the glass.

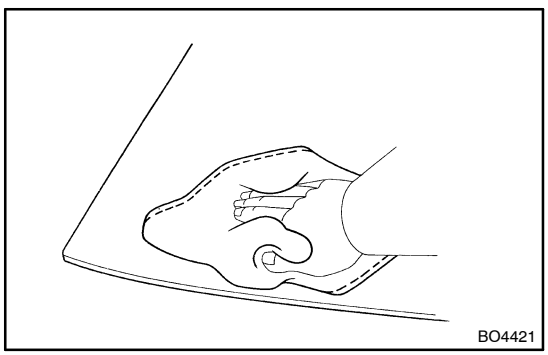
A: 154.8 ± 0.5 mm (6.094 ± 0.020 in.)
B: 249.8 ± 0.5 mm (9.835 ± 0.020 in.)
C: 31.8 ± 0.5 mm (1.252 ± 0.020 in.)
D: 188.0 ± 0.5 mm (7.402 ±0.020 in.)
E: 237.1 ± 0.5 mm (9.335 ± 0.020 in)



4. INSTALL NEW DAM

Install a new dam with adhesive tape as shown in the illustration.

A: 6.0 mm (0.236 in.)
B: 11.0 mm (0.433 in.)

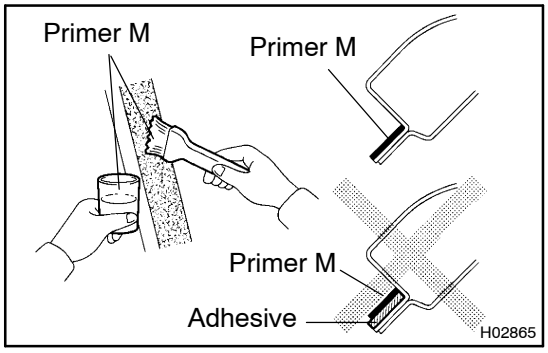


5. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black–colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

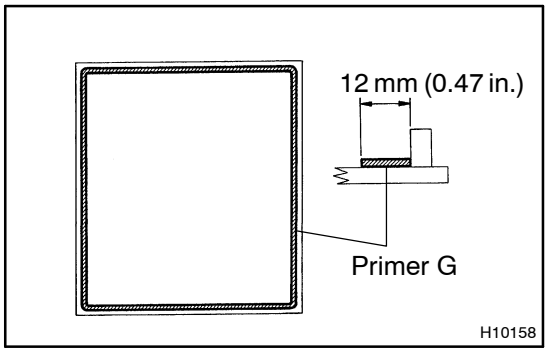


6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- **Let the primer coating dry for 3 minutes or more.**
- **Do not coat Primer M to the adhesive.**
- **Do not keep any of the opened Primer M for later use.**



7. COAT CONTACT SURFACE OF NEW GLASS WITH PRIMER "G"

(a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G as shown in the illustration.

(b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- **Let the primer coating dry for 3 minutes or more.**
- **Do not keep any of the opened Primer G for later use.**

8. APPLY ADHESIVE

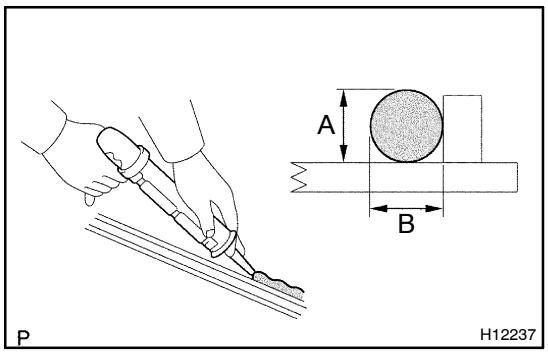
(a) Cut off the tip of the cartridge nozzle.
Part No. 08850–00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

(b) Load the cartridge into the sealer gun.



(c) Coat the glass with adhesive as shown in the illustration.
A: 12.0 mm (0.472 in.)
B: 8.0 mm (0.315 in.)

9. INSTALL GLASS

(a) Install glass to the body.

(b) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

10. INSPECT FOR LEAKS AND REPAIR

NOTICE:

Conduct a leak test after the hardening time has elapsed.

11. INSTALL SIDE WINDOW GARNISHES

Install the side window garnishes.

12. w/ Window guard:

INSTALL WINDOW GUARD

13. INSTALL QUARTER VENTILATOR LOUVER