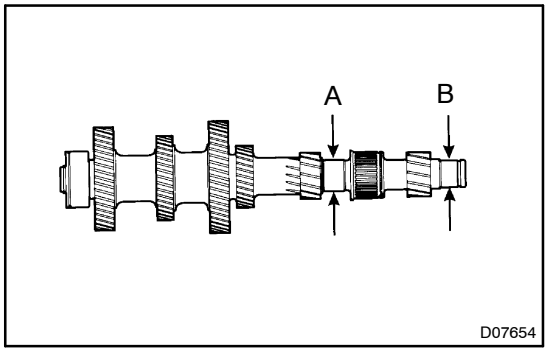


MT0B2–01

INSPECTION

INSPECT COUNTER GEAR

Using a micrometer, measure the outer diameter of needle roller bearing race.

Standard diameter:

A: 35.957 – 35.970 mm (1.4156 – 1.4161 in.)

B: 32.002 – 32.015 mm (1.2599 – 1.2604 in.)

Maximum diameter:

A: 35.970 mm (1.4161 in.)

B: 32.015 mm (1.2604 in.)

If the clearance exceeds the maximum, replace the gear bearing or shaft.