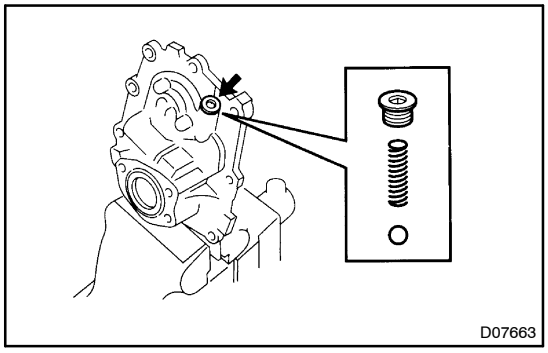
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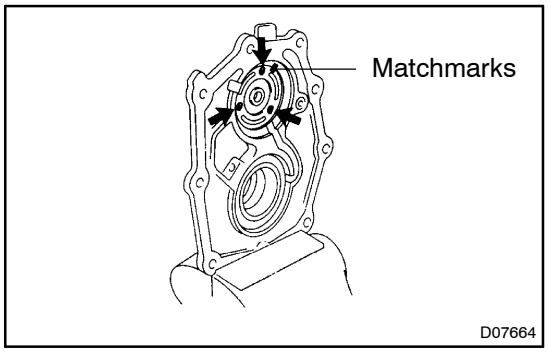
DISASSEMBLY



1. REMOVE PLUG, SPRING AND BALL

(a) Using a torx wrench (T40), remove the plug.

(b) Using a magnetic finger, remove the spring and ball.



2. REMOVE OIL PUMP COVER

(a) Remove the oil pump drive shaft.

(b) Place matchmarks on the oil pump cover and rear bearing retainer.

(c) Using a torx wrench (T30), remove the 3 bolts.

(d) Remove the oil pump cover.

3. REMOVE OIL PUMP DRIVE ROTOR

4. REMOVE OIL PUMP DRIVEN ROTOR