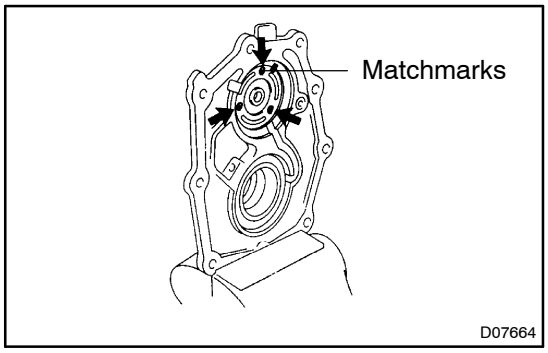
MT0B9–01

REASSEMBLY

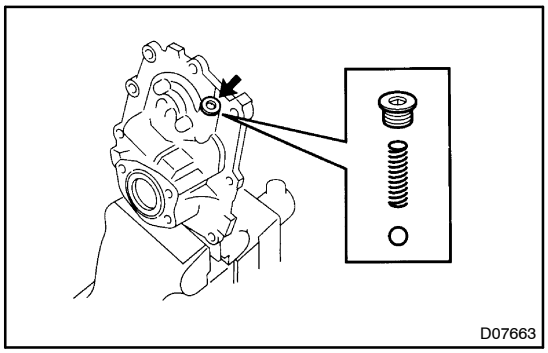
1. INSTALL DRIVE ROTOR AND DRIVEN ROTOR



2. INSTALL OIL PUMP COVER

(a) Align the matchmarks and install the oil pump cover to the rear bearing retainer.

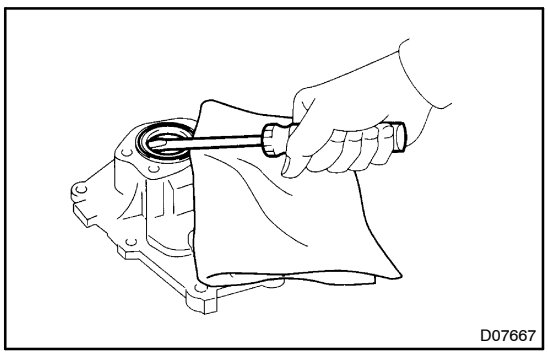
(b) Using a torx wrench (T30), install the 3 bolts.
Torque: 3.9 N·m (40 kgf·cm, 35 in.·lbf)



3. INSTALL PLUG, SPRING AND BALL

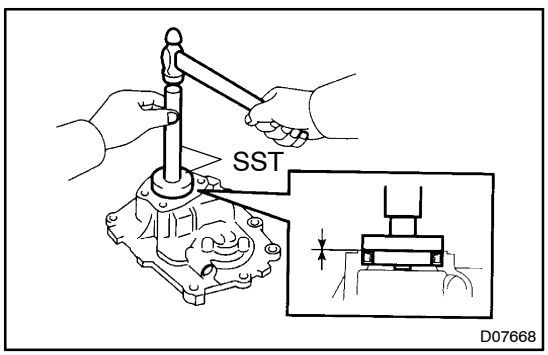
(a) Install the ball and spring to the rear bearing retainer.

(b) Using a torx wrench (T40), install the plug.
Sealant: Part No. 08833–00080, THREE BOND 1344, LOCTITE 242 or equivalent
Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)



4. INSTALL NEW OIL SEAL

(a) Using a screw driver, pry out the oil seal.



(b) Using SST and a hammer, drive in a new oil seal.
SST 09950–60010 (09951–00430, 09951–00620, 09952–06010) 09950–70010 (09951–07150)
Drive in depth: 0 ± 0.5 mm (0 ± 0.0197 in.)

(c) Apply MP grease to the oil seal.