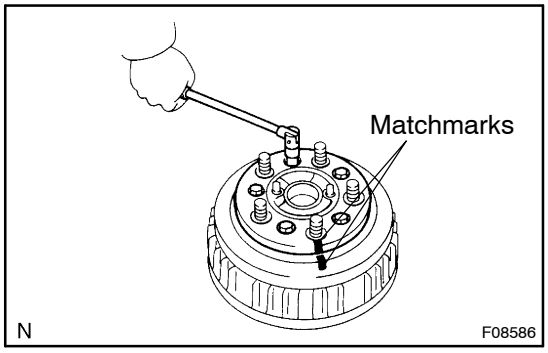
SA1OK–01

REASSEMBLY

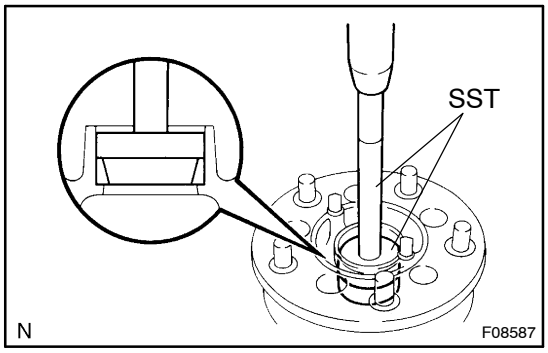


1. INSTALL BRAKE DRUM OR DISC

(a) Align the matchmarks on the drum/disc and axle hub.

(b) Install the axle hub and 5 bolts.

Torque: 170 N·m (1,700 kgf·cm, 125 ft·lbf)



2. INSTALL BEARING OUTER RACES

(a) Using SST and a press, install a new outside bearing outer race.

SST 09950–60020 (09951–00710),
09950–70010 (09951–07150)

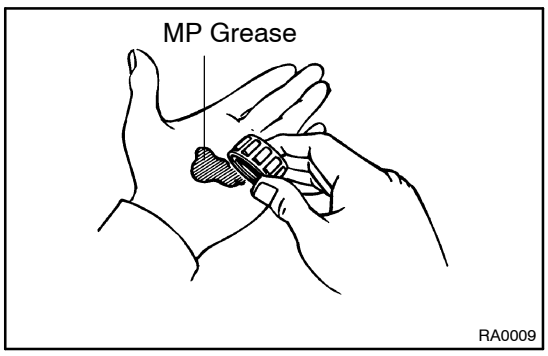
(b) Using SST and a press, install a new inside bearing outer race.

SST 09950–60020 (09951–0890),
09950–70010 (09951–07150)

NOTICE:

w/ ABS:

Be careful not to damage the ABS speed sensor rotor.

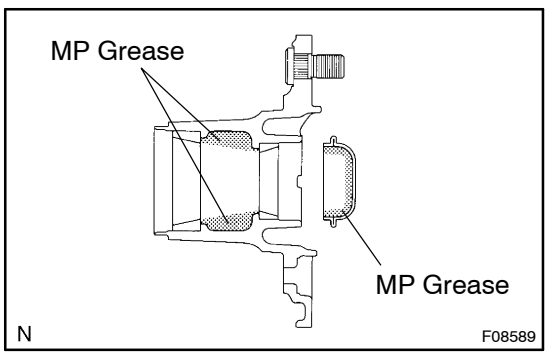


3. PACK BEARING WITH MP GREASE

(a) Place MP grease in your palm.

(b) Pack grease into the bearing, continuing until the grease oozes out from the other side.

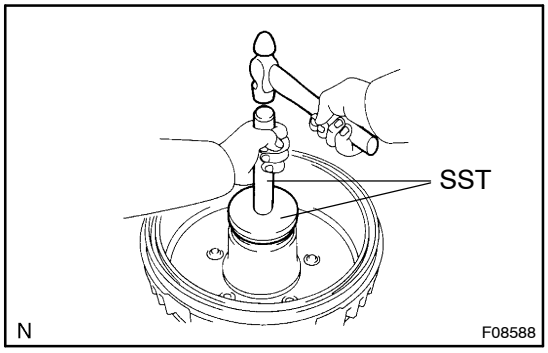
(c) Employ the same manner around the bearing circumference.



4. COAT INSIDE OF AXLE HUB AND GREASE CAP WITH MP GREASE

5. INSTALL INNER BEARING AND NEW OIL SEAL

(a) Place the inner bearing into the axle hub.



(b) Using SST and hammer, install a new oil seal.
SST 09218–56030, 09950–70010 (09951–07150)

NOTICE:

w/ ABS:

Be careful not to damage the ABS speed sensor rotor.

(c) Coat the lip of the oil seal with MP grease.