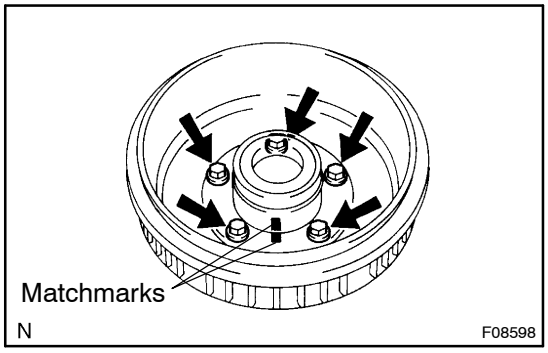
SA1OF–01

REASSEMBLY

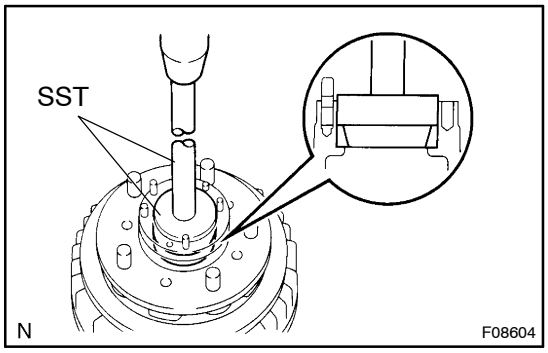


1. INSTALL BRAKE DRUM

(a) Align the matchmarks on the brake drum and axle hub.

(b) Install the axle hub and 5 bolts.

Torque: 170 N·m (1,700 kgf·cm, 125 ft·lbf)



2. INSTALL BEARING OUTER RACES

(a) Using SST and a press, install a new outside bearing outer race.

SST 09255–10012, 09950–70010 (09951–07150)

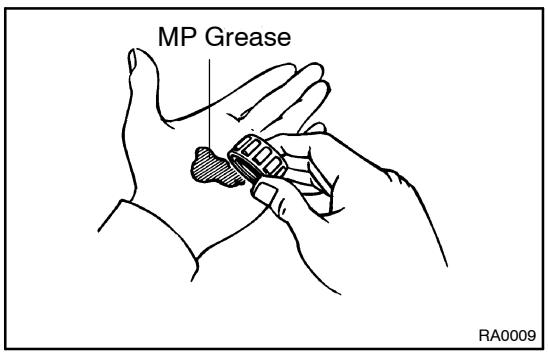
(b) Using SST and a press, install a new inside bearing outer race.

SST 09550–55011 (09550–05051), 09950–70010 (09951–07150)

NOTICE:

w/ ABS:

Be careful not to damage the ABS speed sensor rotor.

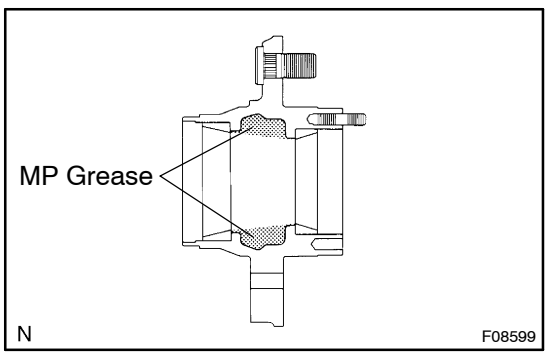


3. PACK BEARING WITH MP GREASE

(a) Place MP grease in your palm.

(b) Pack grease into the bearing continuing until the grease oozes out from the other side.

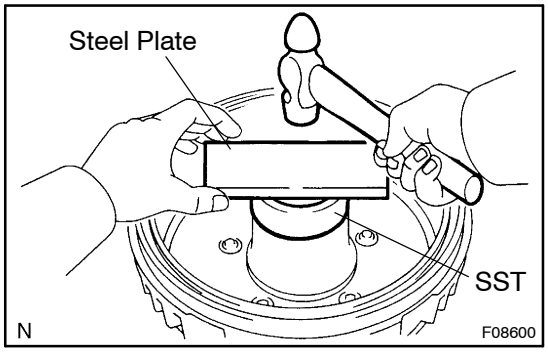
(c) Employ the same manner around the bearing circumference.



4. COAT INSIDE OF AXLE HUB WITH MP GREASE

5. INSTALL INNER BEARING AND NEW OIL SEAL

(a) Place the inner bearing and plate into the axle hub.



(b) Using SST, steel plate and hammer, install a new oil seal.
SST 09570–24010

NOTICE:

w/ ABS:

Be careful not to damage the ABS speed sensor rotor.