SR0XY–01

DISASSEMBLY

1. REMOVE COLUMN LOWER TUBE

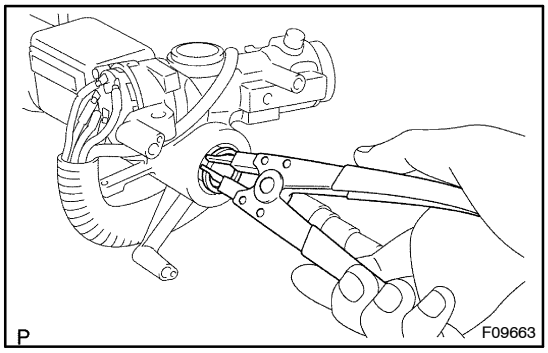
(a) Remove the 2 bolts, steering column hole cover and dust cover.

(b) Remove the steering column lower tube.

(c) Remove the main shaft lower dust tube.

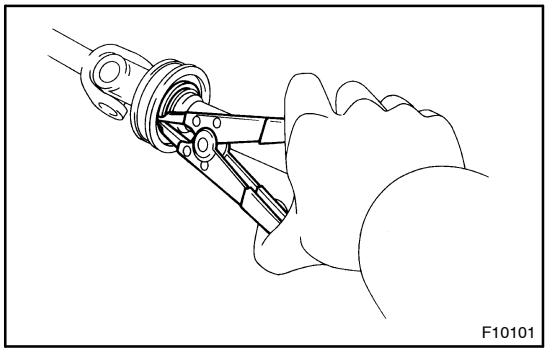
2. REMOVE MAIN SHAFT ASSEMBLY

(a) Remove the intermediate shaft.



(b) Using a snap ring expander, remove the snap ring from the main shaft assembly.

(c) Pull out the main shaft assembly from the column upper tube.

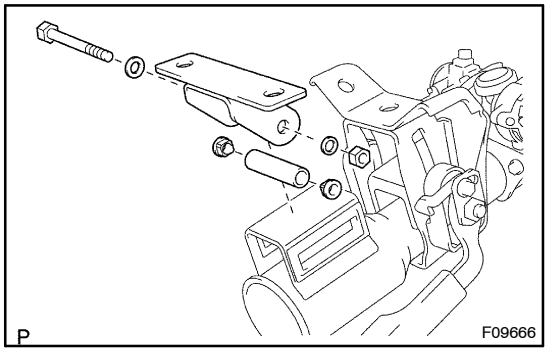


3. REMOVE BEARING BLOCK

(a) Remove the column No. 1 ring.

(b) Using a snap ring pliers, remove the snap ring.

(c) Remove the bearing block.



4. REMOVE STEERING COLUMN TUBE SUPPORT

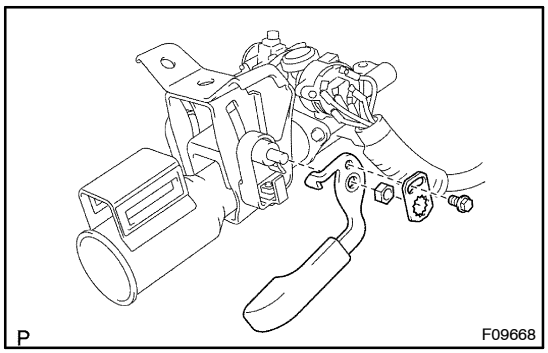
(a) Remove the nut and washers then disconnect the bolt.

(b) Remove the steering column tube support.

(c) Remove the collar and bushings.

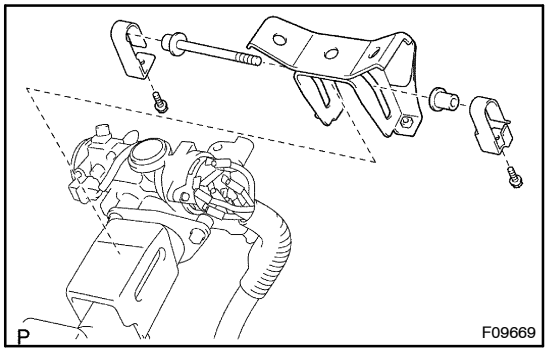
5. REMOVE TILT LEVER

(a) Remove the tension spring.



(b) Remove the bolt and tilt steering upper support No. 1 reinforcement.

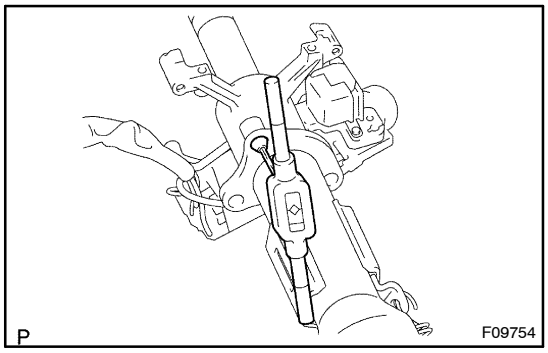
(c) Remove the nut and tilt lever.



6. REMOVE TILT STEERING SUPPORT

(a) Remove the 2 bolts and energy absorbing No. 1 and No. 2 plates.

(b) Remove the collar, bolt and tilt steering support.



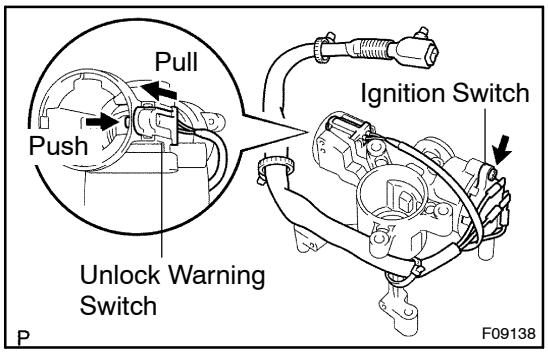
7. REMOVE COLUMN UPPER BRACKET

(a) Using a centering punch, mark the center of the tapered–head bolt.

(b) Using a 3 – 4 mm (0.12 – 0.16 in.) drill, drill into the bolt.

(c) Using a screw extractor, remove the bolt.

(d) Remove the 2 bolts and column upper bracket.



8. REMOVE IGNITION SWITCH

(a) Remove the screw.

(b) Push and disconnect the unlock warning switch.

(c) Disconnect the ignition switch from the column upper bracket.