SR0Y0–01

REASSEMBLY

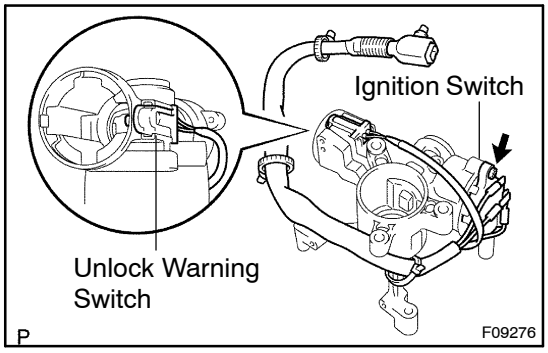
NOTICE:

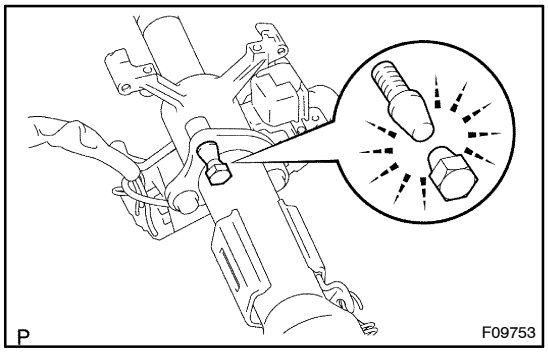
When using a vise, do not overtighten it.

1. COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR–1)

2. INSTALL IGNITION SWITCH

Connect the ignition switch and unlock warning switch and install the screw.

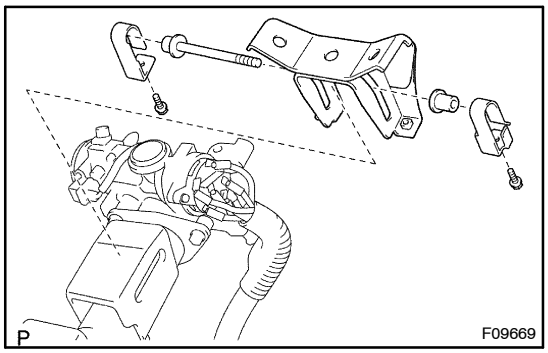




3. INSTALL COLUMN UPPER BRACKET

(a) Install the column upper bracket with the 2 bolts.
Torque: 7.0 N·m (71 kgf·cm, 62 in.·lbf)

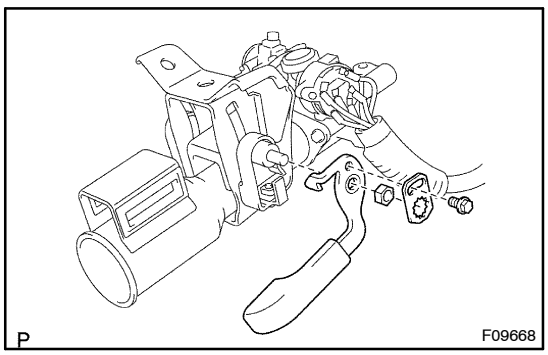
(b) Tighten new tapered–head bolt until the bolt head brake off.



4. INSTALL TILT STEERING SUPPORT

(a) Install the tilt steering support, collar and bolt.

(b) Install the energy absorbing No. 1 and No. 2 plates with the 2 bolts.
Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)

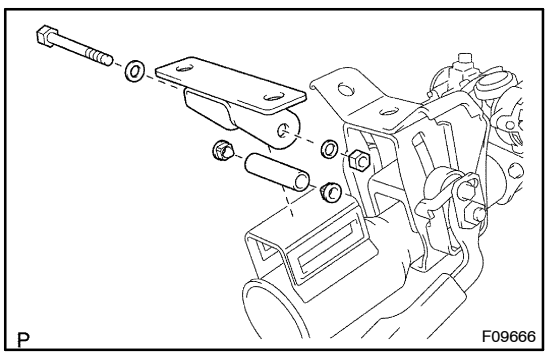


5. INSTALL TILT LEVER

(a) Install the tilt lever with the nut.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

(b) Install the tilt steering upper support No. 1 reinforcement withe the bolt.
Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

(c) Install the tension spring.

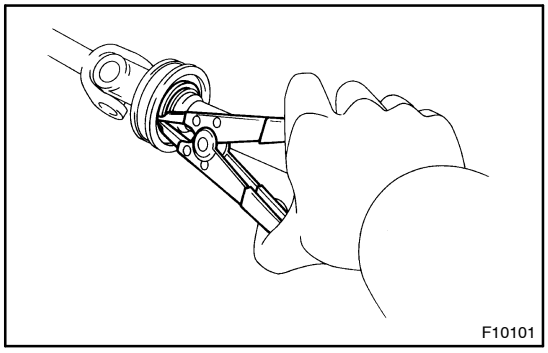


6. INSTALL STEERING COLUMN TUBE SUPPORT

(a) Install the collar and bushings.

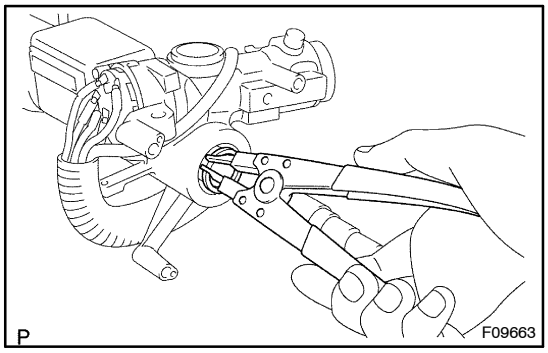
(b) Install the steering column tube support to the steering column upper tube.

(c) Install the bolt, washers and nut.
Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)



7. INSTALL BEARING BLOCK

(a) Install the bearing block.
(b) Using snap ring pliers, install a new snap ring.
(c) Install new column No. 1 ring.



8. INSTALL MAIN SHAFT ASSEMBLY

(a) Push into the main shaft assembly to the column upper tube.
(b) Install a new snap ring to the main shaft assembly.
(c) Install the intermediate shaft.

9. INSTALL COLUMN LOWER TUBE

(a) Install the steering column hole cover and dust cover to the steering column lower tube with the 2 bolts.
Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)
(b) Install the steering column lower tube to the main shaft lower dust tube.
(c) Install the main shaft lower dust tube.