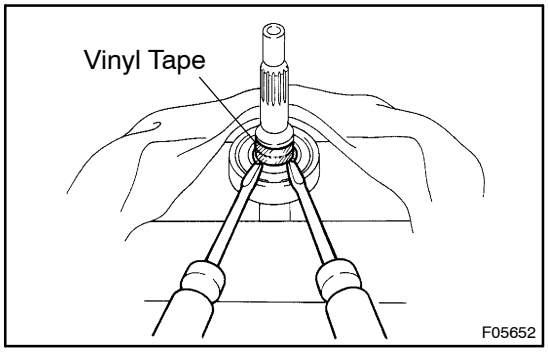
SR0Y6–01

REPLACEMENT

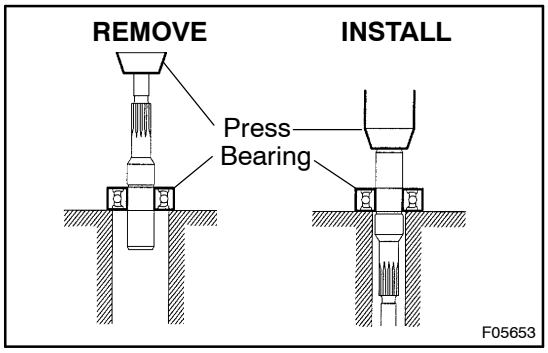


1. IF NECESSARY, REPLACE BEARING

(a) Using 2 screwdrivers, remove the snap ring from the vane pump shaft.

NOTICE:

To prevent vane pump shaft damage, wind vinyl tape on the shaft.



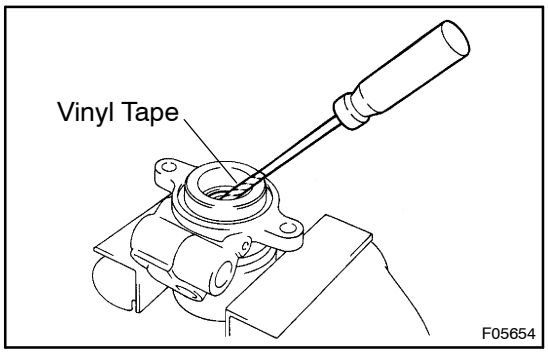
(b) Press out the bearing.

(c) Coat a new bearing with power steering fluid and press in it.

NOTICE:

Be careful not to damage the shaft.

(d) Install a new snap ring to the shaft.



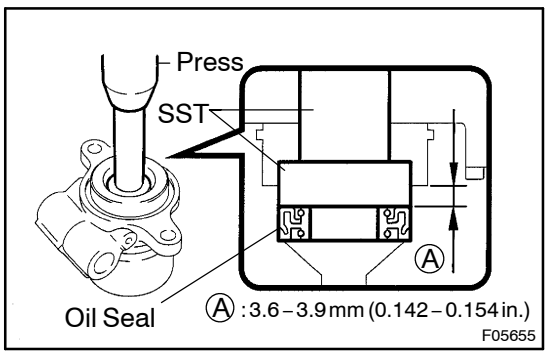
2. IF NECESSARY, REPLACE OIL SEAL

(a) Using a screwdriver with vinyl tape wound around its tip, remove the oil seal from the front housing.

NOTICE:

Be careful not to damage the front housing.

(b) Coat a new oil seal lip with power steering fluid.



(c) Using SST, press in the oil seal as shown in the illustration.

SST 09950–60010 (09951–00300),
09950–70010 (09951–07100)

NOTICE:

Make sure to install the oil seal facing the correct direction.