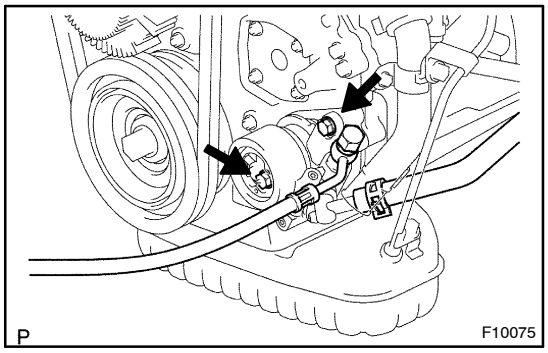
SR0Y8–01

INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

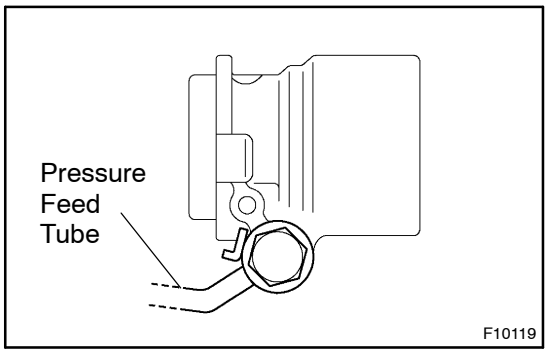
(a) Coat a new O–ring with power steering fluid and install it to the vane pump assembly.



(b) Install the PS vane pump assembly with the 2 bolts.
Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

2. CONNECT PRESSURE FEED TUBE

Install new gaskets on each side of the pressure tube and connect the pressure feed tube with the union bolt.
Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)



HINT:
Make sure that the stopper of the tube touches the PS vane pump body as shown in the illustration, then torque the union bolt.

3. CONNECT OIL PRESSURE SWITCH CONNECTOR

4. CONNECT RETURN HOSE

Connect the return hose and install the clip.

5. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 6 bolts.

6. BLEED POWER STEERING FLUID (See Pub. No. RM339E on page SR–26)