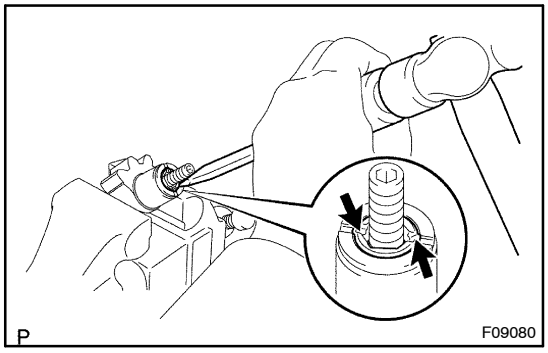
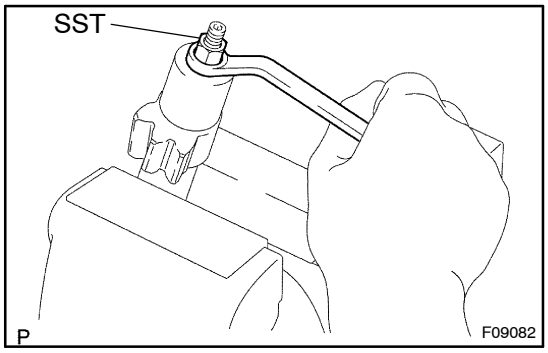
SR0YD–01

ADJUSTMENT

ADJUST SECTOR SHAFT THRUST CLEARANCE



(a) Using a chiesel and hammer unstake the lock nut.



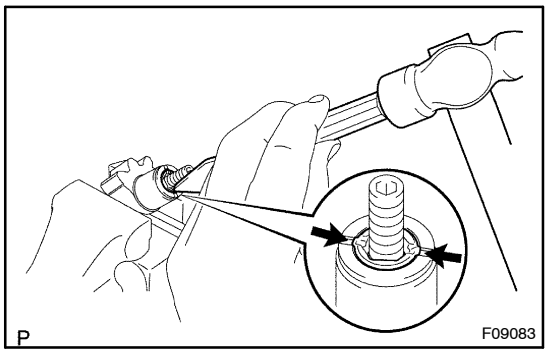
(b) Using a SST, remove the lock nut.
SST 09630–00014 (09631–00051)

(c) Using a hexagon wrench, adjust the adjusting screw for correct thrust clearance.

(d) Using SST, tighten a new lock nut.
SST 09630–00014 (09631–00051)

(e) Using dial indicator, measure the thrust clearance (See page SR–27).
Maximum clearance: 0.015 mm (0.0059 in.)

If the clearance exceed the standard, adjust again.



(f) Stake the lock nut.