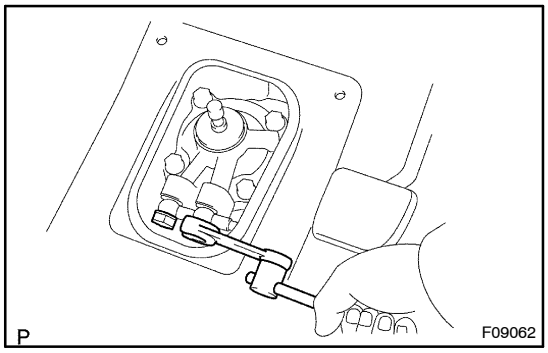
SR0YF–01

INSTALLATION

1. INSTALL PS GEAR ASSEMBLY

Install the 4 bolts, nuts and washers.

Torque: 140 N·m (1,428 kgf·cm, 103 ft·lbf)



2. CONNECT PRESSURE FEED TUBE AND RETURN TUBE

Torque the union bolt with a new gasket on each side of the tube.

Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)

3. CONNECT TUBE CLAMP

Tighten the bolt.

4. CONNECT STEERING MAIN SHAFT ASSEMBLY (See page SR–9)

5. CONNECT DRAG LINK

(a) Connect the drag link to the pitman arm.

(b) Install the nut and a new cotter pin.

Torque: 196 N·m (2,000 kgf·cm, 145 ft·lbf)

6. BLEED POWER STEERING SYSTEM (See Pub. No. RM339E on page SR–26)

7. CHECK STEERING WHEEL CENTER POINT