SS15Z–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Front exhaust pipe bracket x Transmission Case		23.5	240	17
Crossmember x Frame		50	510	37
Crossmember x Transmission		56	570	41
Exhaust retarder x Front exhaust pipe		39	400	29
Front exhaust pipe x Exhaust manifold		62	630	46
Shift control cable x Shift and select lever		15	150	11
Clutch release cylinder x Clutch housing		12	120	9
Starter set bolt		39	400	29
Engine rear mounting set bolt		44	450	33
Transmission mounting bolt		39	400	29
Filler and drain plug		37	380	27
Clutch release fork ball		47	480	35
Speed sensor x Output shaft rear bearing retainer		11	115	8
Back–up light switch x Transmission front case		44	450	32
Neutral start switch x Shift lever shaft housing		39	400	29
Shift position switch x Transmission front case		44	450	32
Clutch housing x Transmission front case		37	380	27
Shift lever shaft housing x Transmission front case		17	170	12
Power take off cover x Transmission front case		14	145	10
Front bearing retainer x Transmission front case		17	170	12
Output shaft rear bearing retainer x Transmission rear case		37	380	27
Transmission front case x Transmission rear case		37	380	27
Oil receiver x Transmission front case		12	120	9
Oil strainer x Transmission rear case		12	120	9
Screw plug x Intermediate plate		19	190	14
Shift fork x Shift fork shaft	Bolt A	36	370	27
	Bolt B	34	350	25
Center bearing retainer x Intermediate plate		18	185	13
Screw plug x Output shaft rear bearing retainer		19	190	14
Oil pump cover x Output shaft rear bearing retainer		3.9	40	35 in.·lbf
Select outer lever x Select lever shaft		7.8	80	69 in.·lbf
Shift outer lever x Shift lever shaft		20	200	14
Screw plug x Shift lever shaft housing		19	190	14