SS164–01

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
TILT STEERING COLUMN			
Column upper tube x Column upper bracket	7.0	71	62 in.·lbf
Energy absorbing plate set bolt	5.0	51	44 in.·lbf
Tilt lever set nut	21	214	15
Steering upper support No. 1 reinforcement set bolt	5.5	56	49 in.·lbf
Steering column tube support set bolt	5.0	51	44 in.·lbf
Steering column hole cover x Column lower tube	12	120	9
Intermediate shaft x Main shaft assembly	36	360	26
Steering column lower tube set bolt	12	120	9
Column Assembly set bolt	12	120	9
Steering wheel set nut	34	350	25
POWER STEERING VANE PUMP			
Pressure port union	69	700	51
Suction port union set bolt	19	194	14
Vane pump assembly set bolt	20	200	14
Pressure feed tube x Vane pump assembly	56	575	42
POWER STEERING GEAR			
Ball guide clamp x Power piston	5.0	51	44 in.·lbf
Control valve sub–assembly x Gear housing	88	900	65
Sector shaft side cover x Gear housing	88	900	65
Adjusting screw lock nut	98	1,000	72
Pitman arm x Sector shaft	335	3,416	247
Housing bracket x Gear assembly	185	1,886	136
Gear assembly set nut	140	1,428	103
Pressre feed and return tubes	43	438	32
Pitman arm x Drag link	196	2,000	145