ENGINE MECHANICAL

SERVICE DATA

SS040–02

Idle CO	Concentration	1.5 ± 0.5 %
Compression pressure	at 250 rpm STD	1,230 kPa (12.5 kgf/cm^2, 178 psi) or more
	Minimum	880 kPa (9.0 kgf/cm^2, 127 psi)
	Difference of pressure between each cylinder	98 kPa (1.0 kgf/cm^2, 14 psi) or less
Ignition timing	w/ Terminals TE1 and E1 connected of DLC1	3 – 7° BTDC @ idle
Idle speed	Engine at normal operating temperature	650 – 750 rpm
Valve clearance (Cold)	Intake	0.15 – 0.25 mm (0.006 – 0.010 in.)
	Exhaust	0.25 – 0.35 mm (0.010 – 0.014 in.)