SS041–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Spark plug x Cylinder head		19	200	14
Cylinder head x Cylinder block	1st	39	400	29
	2nd	Turn 90°	Turn 90°	Turn 90°
	3rd	Turn 90°	Turn 90°	Turn 90°
Cylinder head x Timing chain cover		21	210	15
Camshaft bearing cap x Cylinder head		15.5	160	12
Camshaft timing gear x Intake camshaft		73.5	750	54
No.1 chain tensioner x Cylinder head		21	210	15
Engine hanger x Cylinder head		42	420	30
Cylinder head rear cover x Cylinder head		13	135	10
Water outlet x Cylinder head		20	200	14
Exhaust manifold x Cylinder head		49	500	36