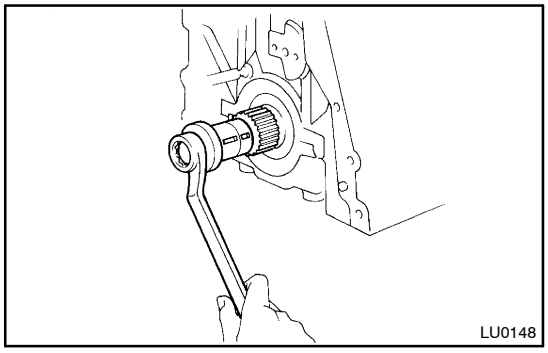
LU0AN–02

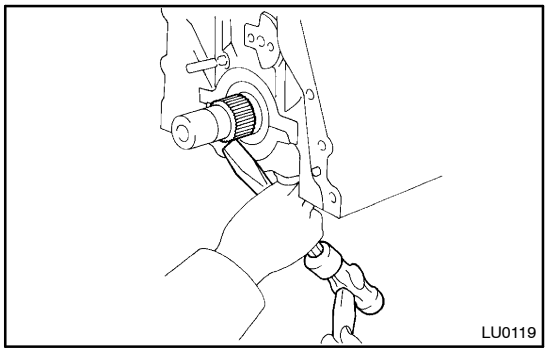
REPLACEMENT



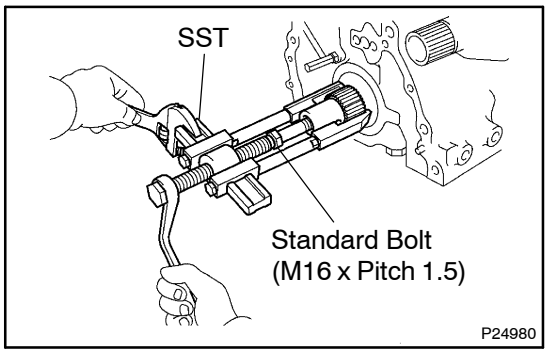
1. REMOVE DRIVE SPLINE

(a) Remove the 2 set keys.

(b) Set the drive spline with the hole facing downward by turning the crankshaft.



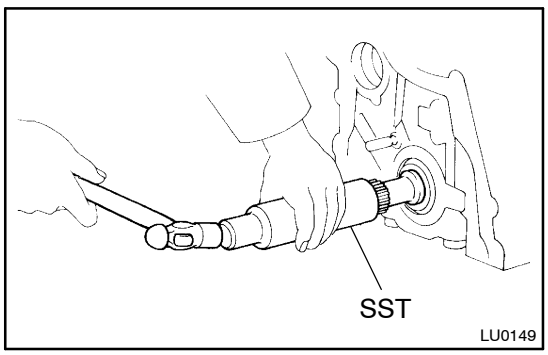
(c) Using a chisel and hammer, tap the drive spline out of the hole until SST can be hooked to spline's end.



(d) Install a standard bolt (Part No. 90101–16027: 16 mm normal diameter, 1.5 mm pitch) to the crankshaft.

(e) Using SST, remove the drive spline.
SST 09950–40011 (09951–04010, 09952–04010, 09953–04030, 09954–04020, 09955–04061)

(f) Remove the standard bolt.



2. INSTALL NEW DRIVE SPLINE

(a) Using SST and a hammer, tap in the drive spline.
SST 09608–06041

(b) Install the 2 set keys.