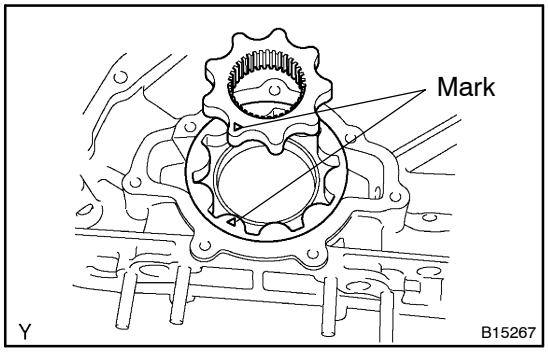
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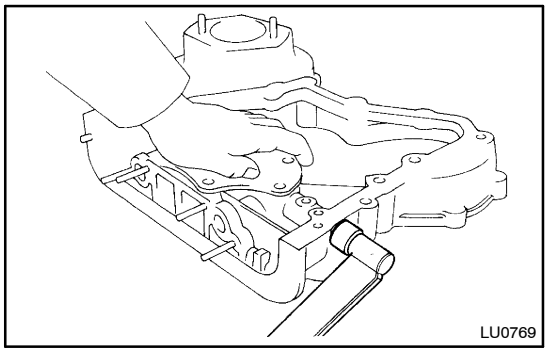


REASSEMBLY

1. INSTALL DRIVE AND DRIVEN ROTORS

(a) Insert the rotors into the oil pump body.

(b) Install the oil pump cover with the 7 screws.
Torque: 10 N·m (105 kgf·cm, 8 ft·lbf)



2. INSTALL RELIEF VALVE

(a) Insert the relief valve and spring into the installation hole of the timing gear case.

(b) Install a new gasket and the plug.
Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)