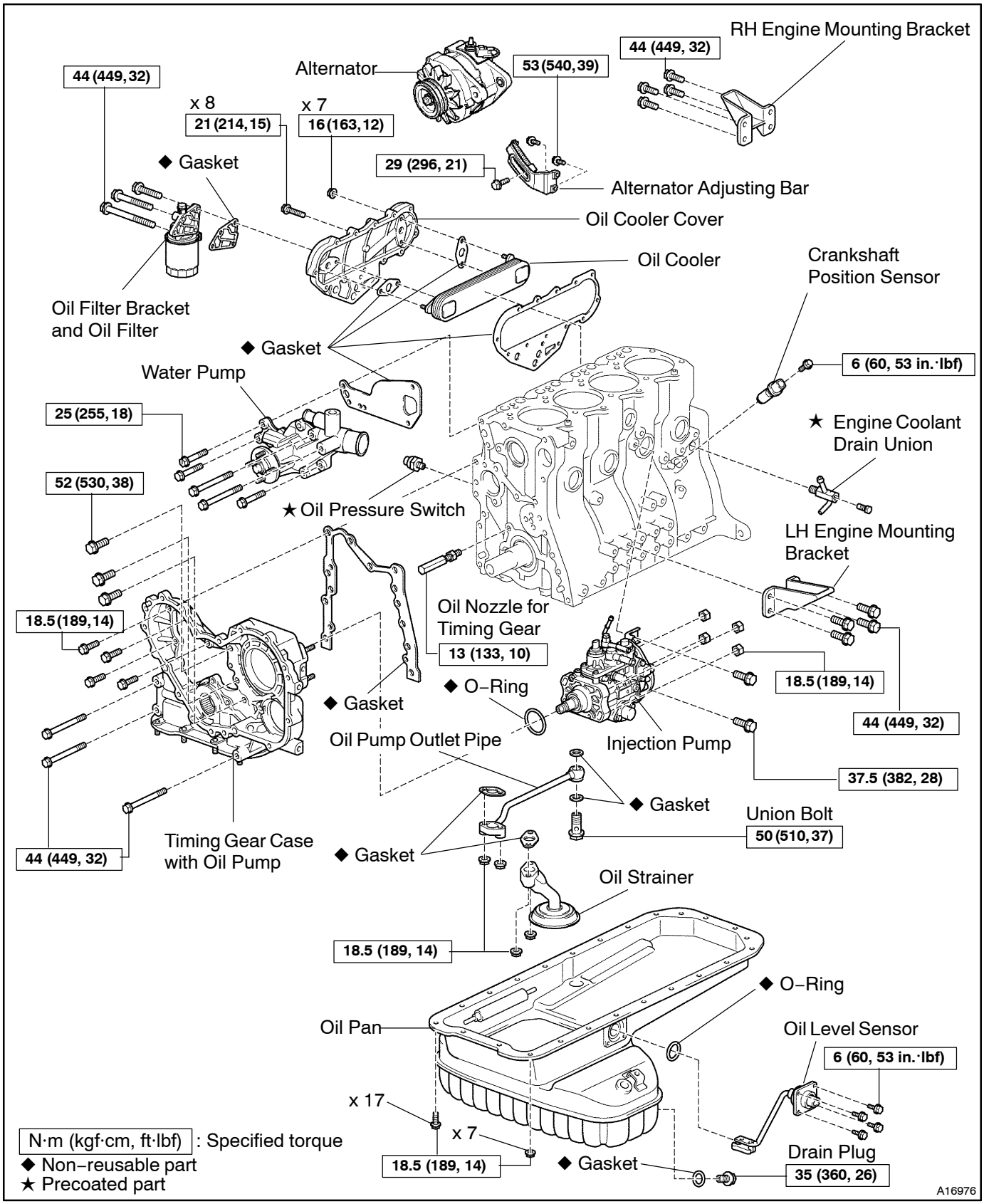
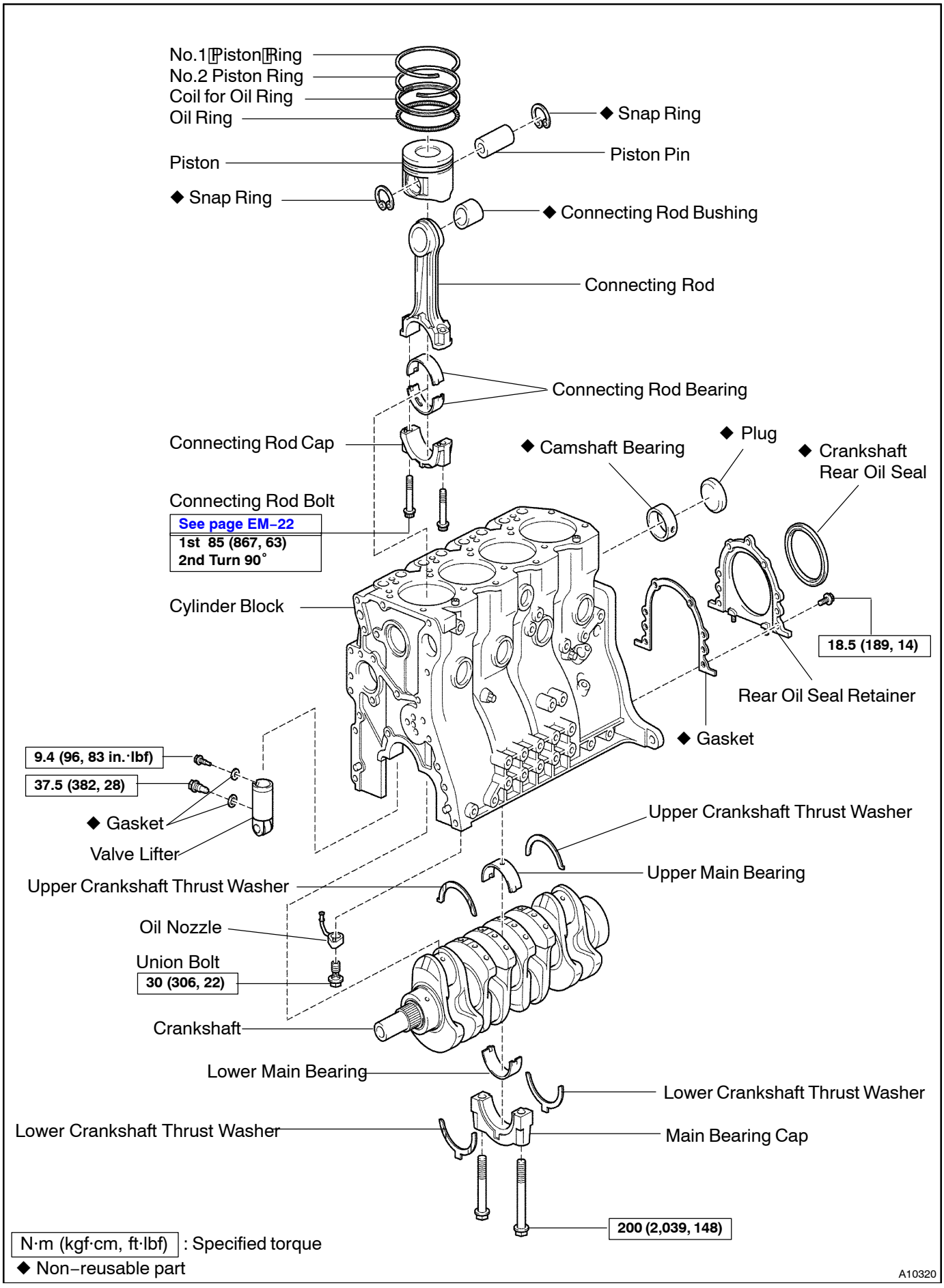
CYLINDER BLOCK

COMPONENTS

EM1RW–02




No.1 Piston Ring
No.2 Piston Ring
Coil for Oil Ring
Oil Ring
◆ Snap Ring
Piston Pin
Piston
◆ Snap Ring
◆ Connecting Rod Bushing
Connecting Rod
Connecting Rod Bearing
Connecting Rod Cap
◆ Camshaft Bearing
◆ Plug
◆ Crankshaft Rear Oil Seal
Connecting Rod Bolt
See page EM–22
1st 85 (867, 63)
2nd Turn 90°
Cylinder Block
18.5 (189, 14)
Rear Oil Seal Retainer
◆ Gasket
9.4 (96, 83 in.·lbf)
37.5 (382, 28)
◆ Gasket
Valve Lifter
Upper Crankshaft Thrust Washer
Upper Main Bearing
Upper Crankshaft Thrust Washer
Oil Nozzle
Union Bolt
30 (306, 22)
Crankshaft
Lower Main Bearing
Lower Crankshaft Thrust Washer
Lower Crankshaft Thrust Washer
Main Bearing Cap
200 (2,039, 148)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A10320