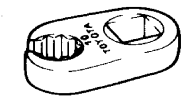
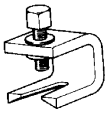
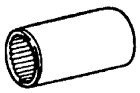
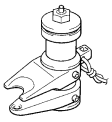
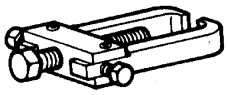
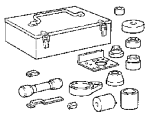
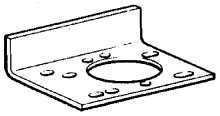
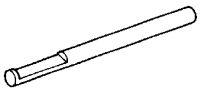
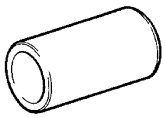
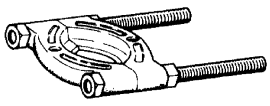
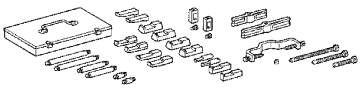
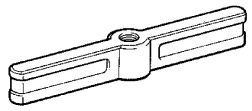
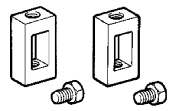
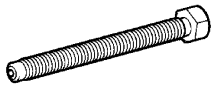
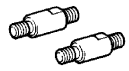
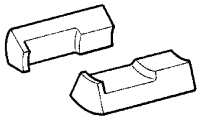
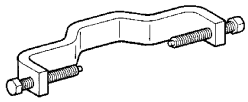
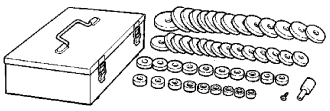
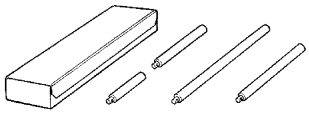
POWER STEERING

022EH–01

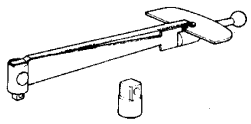
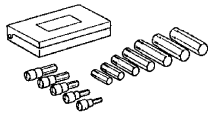
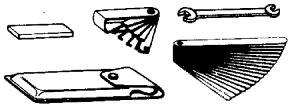
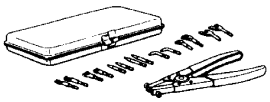
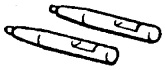
PREPARATION

SST

	09023–12700	Union Nut Wrench 17mm	POWER STEERING GEAR ASSY
	09611–36020	Tie Rod End Puller	STEERING LINKAGE
	09616–00011	Steering Worm Bearing Adjusting Socket	POWER STEERING GEAR ASSY
	09628–00011	Ball Joint Puller	STEERING LINKAGE
	09628–62011	Boll Joint Puller	POWER STEERING GEAR ASSY STEERING LINKAGE
	09630–00014	Power Steering Gear Housing Overhaul Tool Set	POWER STEERING GEAR ASSY
	(09631–00051)	No.3 Wrench	POWER STEERING GEAR ASSY
	(09631–00142)	Overhaul Stand	POWER STEERING GEAR ASSY
	09631–10030	Oil Seal Remover	VANE PUMP ASSY(14B)
	09632–36010	Steering Vane Pump Bearing Replacer	VANE PUMP ASSY(14B) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	09950–00020	Bearing Remover	VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	09950–40011	Puller B Set	POWER STEERING GEAR ASSY

	(09951–04020)	Hanger 200	POWER STEERING GEAR ASSY
	(09952–04010)	Slide Arm	POWER STEERING GEAR ASSY
	(09953–04020)	Center Bolt 150	POWER STEERING GEAR ASSY
	(09954–04010)	Arm 25	POWER STEERING GEAR ASSY
	(09955–04031)	Claw No.3	POWER STEERING GEAR ASSY
	(09958–04011)	Holder	POWER STEERING GEAR ASSY
	09950–60010	Replacer Set	VANE PUMP ASSY(14B) VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	(09951–00300)	Replacer 30	VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)
	(09951–00310)	Replacer 31	VANE PUMP ASSY(14B)
	(09951–00320)	Replacer 32	VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	09950–70010	Handle Set	VANE PUMP ASSY(14B) VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	(09951–00320)	Replacer 32	VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)
	(09951–07100)	Handle 100	VANE PUMP ASSY(14B) VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB) VANE PUMP ASSY(W04D–J)

Recomended Tools

	09025–00010	Torque Wrench (30 kgf–cm)	POWER STEERING GEAR ASSY VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)
	09040–00011	Hexagon Wrench Set	POWER STEERING GEAR ASSY VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)
	09200–00010	Engine Adjust Kit	VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)
	09904–00010	Expander Set	VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)
	(09904–00040)	No. 3 Claw	VANE PUMP ASSY(15B–FTE) VANE PUMP ASSY(S05C–B, S05C–TA, S05C–TB)

Equipment

Caliper gauge	
Chisel	
Dial indicator	
Feeler gauge	
Micrometer	
Press	
Torque wrench	
Vernier calipers	
Wooden block	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	–	ATF DEXRON® II or III