030NO–02

# TORQUE SPECIFICATION

| Part tightened | | N·m | kgf·cm | ft·lbf |
|---|---|---|---|---|
| Intake manifold x Cylinder head | 14B | 18.5 | 189 | 14 |
| | 15B–FTE | 18.5 | 189 | 14 |
| | S05C–B | 28.5 | 290 | 21 |
| | S05C–TA, TB | 28.5 | 290 | 21 |
| | W04D–J | 24.5 | 250 | 18 |
| Intake pipe x Intake manifold | 14B | 18.5 | 189 | 14 |
| | 15B–FTE | 18.5 | 189 | 14 |
| | S05C–B | 28.5 | 290 | 21 |
| | S05C–TA, TB | 28.5 | 290 | 21 |
| | W04D–J | 24.5 | 250 | 18 |
| Turbocharger sub–assy x Exhaust manifold | 15B–FTE | 52 | 530 | 38 |
| | S05C–TA, TB | 56 | 570 | 41 |
| Turbine outlet elbow x Turbocharger sub–assy | 15B–FTE | 21 | 214 | 15 |
| | S05C–TA, TB | 29.5 | 300 | 21 |
| Intake air connector x Cylinder head | 14B | 18.5 | 189 | 14 |
| | 15B–FTE | 18.5 | 189 | 14 |
| | S05C–B | 28.5 | 290 | 21 |
| | S05C–TA, TB | 28.5 | 290 | 21 |
| | W04D–J | 24.5 | 250 | 18 |