031CB–01

TORQUE SPECIFICATION

14B

Part Tightened		N·m	kgf·cm	ft·lbf
Drain plug x Engine		4.5	46	40 in.·lbf
Thermostat case cover x Water outlet housing		18.5	189	14
Water pump assy x Cylinder block		25	255	18
Radiator pipe x Timing gear case cover		18.5	189	14
Generator x Generator bracket	14 mm head	35	360	26
	17 mm head	37.5	382	28
Fan x Water pump assy		18.5	189	14
Fan shroud x Radiator assy		11.5	115	8.5
Engine service hole cover sub–assy x Body		11.5	115	8.5
Floor shift assy x Body		18	183	13
Shift and select transmission control cable assy x floor shift assy		12	120	9
Parking brake lever assy x Body		18	185	13
Radiator assy x Radiator mounting bracket	Bolt	18	184	13
	Nut	7.5	76	66 in.·lbf
Stay x Radiator		11.5	115	8.5

15B–FTE

Part Tightened		N·m	kgf·cm	ft·lbf
Drain plug x Engine		13	132	9.5
Thermostat case cover x Water outlet housing		18.5	189	14
Water pump assy x Cylinder block		25	255	18
Radiator pipe x Timing gear case cover		18.5	189	14
Generator x Generator bracket	14 mm head	35	360	26
	17 mm head	37.5	382	28
Fan x Water pump assy		18.5	189	14
Fan shroud x Radiator assy		11.5	115	8.5
Engine service hole cover sub–assy x Body		11.5	115	8.5
Floor shift assy x Body		18	183	13
Shift and select transmission control cable assy x floor shift assy		12	120	9
Parking brake lever assy x Body		18	185	13
Radiator assy x Radiator mounting bracket	Bolt	18	184	13
	Nut	7.5	76	66 in.·lbf

S05C–B

Part Tightened		N·m	kgf·cm	ft·lbf
Thermostat case cover x Water outlet housing		28.5	290	21
Water pump assy x Cylinder block		28.5	290	21
Fan x Fan spacer		19	194	8
Fan spacer x Water pump assy		28.5	290	21
Radiator assy x Radiator mounting bracket	M8	18	184	13
	M6	7.5	76	66 in.·lbf

S05C–TA

Part Tightened		N·m	kgf·cm	ft·lbf
Thermostat case cover x Water outlet housing		28.5	290	21
Water pump assy x Cylinder block		28.5	290	21
Water outlet housing x Cylinder block		55	560	40.5
Fan x Fan spacer		11	110	8
Fan spacer x Water pump assy		28.5	290	21
Radiator assy x Radiator mounting bracket	M8	18	184	13
	M6	7.5	76	66 in.·lbf

S05C–TB

Part Tightened		N·m	kgf·cm	ft·lbf
Thermostat case cover x Water outlet housing		28.5	290	21
Water pump assy x Cylinder block		28.5	290	21
Water outlet housing x Cylinder block		55	560	40.5
Fan x Fan spacer		11	110	8
Fan spacer x Water pump assy		28.5	290	21
Radiator assy x Radiator mounting bracket	M8	18	184	13
	M6	7.5	76	66 in.·lbf

W04D–J

Part Tightened		N·m	kgf·cm	ft·lbf
Thermostat case cover x Water outlet housing		24.5	250	18
Water outlet housing x Cylinder head		24.5	250	18
Water outlet housing x Timing gear case		51	520	37.5
Water pump assy x Cylinder block		28.5	290	21
Fan spacer x Water pump		11	110	8
Fan x Fan spacer		11	110	8
Radiator assy x Radiator mounting bracket	M8	18	184	13
	M6	7.5	76	66 in.·lbf