030NB–03

# TORQUE SPECIFICATION

| Part Tightened | | N·m | kgf·cm | ft·lbf |
|---|---|---|---|---|
| Drain plug | 10.5”, 12” type | 50 | 510 | 37 |
| | 13.5” type | 98 | 1,000 | 72 |
| Filler plug | 10.5”, 12” type | 50 | 510 | 37 |
| | 13.5” type | 98 | 1,000 | 72 |
| Rear drive pinion companion flange sub–assy rear x Differential carrier | | | | |
| | 10.5” type | 304 | 3,100 | 224 |
| | 12” type | 270 | 2,750 | 199 |
| | 13.5” type | 435 | 4,450 | 321 |
| Differential case LH x Differential case RH | 10.5” type | 78 | 800 | 58 |
| | 12” type | 98 | 1,000 | 72 |
| | 13.5” type | 270 | 2,750 | 199 |
| Differential case x Ring gear | 12” type | 304 | 3,100 | 224 |
| | 13.5” type | 270 | 2,750 | 199 |
| Retainer (drive pinion bearing) x Differential carrier | 12” type | 5.4 | 55 | 48 in.·lbf |
| | 13.5” type | 22 | 225 | 16 |
| Drive pinion bearing cage x Differential carrier | 12” type | 103 | 1,050 | 76 |
| | 13.5” type | 75 | 760 | 55 |
| Bearing cap x Differential carrier | 10.5, 12” type | 196 | 2,000 | 145 |
| | 13.5” type | 210 | 2,150 | 155 |
| Adjusting nut lock x Bearing cap | 10.5” type | 13 | 130 | 9 |
| | 12” type | 14 | 140 | 10 |
| | 13.5” type | 22 | 225 | 16 |
| Differential carrier x Rear axle housing | 10.5”, 12” type | 52 | 530 | 38 |
| | 13.5” type 12 mm head bolt and nut | 96 | 980 | 71 |
| | 13.5” type 14 mm head bolt and nut | 130 | 1,330 | 96 |