0302G–08

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
POWER STEERING SYSTEM				
Steering wheel set nut		50	510	37
VANE PUMP ASSY				
Flow control valve orifice x Front housing		69	700	51
Vane pump assy x Transmission		47	480	35
Pressure feed hose x Vane pump assy		56	575	42
Suction port union set bolt		28	290	21
POWER STEERING GEAR ASSY				
Power piston assy		75	765	55
Sector shaft side cover		88	898	65
Gear housing x Pitman arm		340	3,468	251
Power steering gear assy x Bracket steering gear housing		180	1,836	134
Steering drag link x Pitman arm	4 ton model	195	2,000	144
	2 ton model	152	1,552	112
Steering gear outlet return tube		42 (36)	428 (367)	31 (27)
Pressure feed tube		42 (36)	428 (367)	31 (27)
STEERING LINKAGE				
Steering knucle arm set nut	4 ton model	685	7,000	506
	2 ton model	392	4,000	288
Tie rod end sub–assy adjust lock nut	4 ton model	195	2,000	144
	2 ton model	152	1,550	112
Tie rod end assy set nut	4 ton model	195	2,000	144
	2 ton model	152	1,550	112

HINT:

( ): For use without SST