MANUAL STEERING

030YO–02

SERVICE DATA

Sector shaft thrust clearance	Maximum	0.10 mm (0.0039 in.)
Thurust washer thickness		1.95 mm (0.0768 in.) 2.00 mm (0.0787 in.) 2.05 mm (0.0807 in.)
Sector shaft outer diameter	STD Minimum	37.966 – 37.991 mm (1.49472 – 1.49571 in.) 37.94 mm (1.4937 in.)
Gear housing bushing inner diameter	STD	38.000 – 38.025 mm (1.49606 – 1.49704 in.)
Sector shaft and bushing oil clearance	Maximum	0.20 mm (0.0079 in.)
Bearing preload	Starting	0.4 – 0.6 N.m (4 – 6 kgf·cm, 3.5 – 5.2 in.·lbf)
Total preload	Starting	0.8 – 1.1 N·m (8 – 11 kgf·cm, 6.9 – 9.5 in.·lbf)