030Z5–02

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
FRONT DOOR		–	–	–
Door hinge × Body		23	235	17
Door hinge × Door panel		23	235	17
Door look assy × Door panel		5	50	44 in.·lbf
Outside handle assy × Door panel		5	50	44 in.·lbf
TILT CAB TUBE SUB–ASSY NO.1		–	–	–
Tilt cab tube sub–assy No.1		185	1,880	136.4
Tilt cab tube sub–assy No.1 × Body		58	590	43
Cab spring support arm No.1		58	590	43
Rear brake tube No.1		15	155	11
Front brake tube No.1		15	155	11
Clutch master cylinder to flexible hose tube		20	204	15
Radiator grille bracket × Tilt cab tube sub–assy		8.5	85	75 in.·lbf
CAB MOUNTING CUSHION SUB–ASSY NO.2		–	–	–
Cab mounting cushion sub–assy No.2		105	1070	77
Cab mounting hook bracket sub–assy No.1		83	845	61
TILT CAB MOUNTING LOCK ASSY		–	–	–
Tilt cab mounting lock assy LH × Body	A bolt	58	592	43
Tilt cab mounting lock assy LH × Body	B bolt	20	205	15
Tilt cab stopper latch assy × Body		20	205	15
Tilt cab mounting lock assy RH × Body	A bolt	37	380	27
Tilt cab mounting lock assy RH × Body	B bolt	20	205	15
Tilt cab lock connecting pipe sub–assy × Tilt cab mounting lock assy		18	185	13
TILT CAB STAY ASSY		–	–	–
Tilt cab stay assy × Body		58	590	43
Front floor side apron No.1 LH × Body		11.5	115	8.5