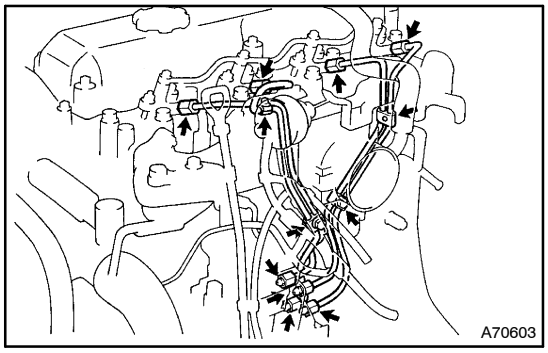
110QB–01

REPLACEMENT

1. DISCONNECT BATTERY NEGATIVE TERMINAL

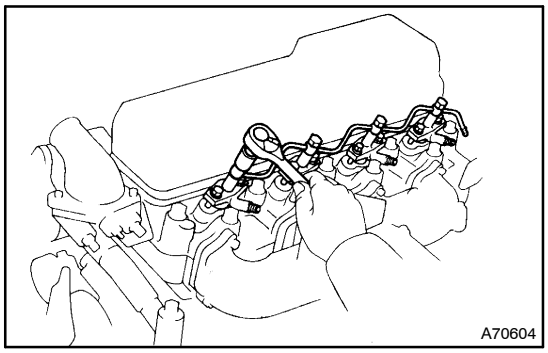
2. DRAIN FUEL



3. REMOVE INJECTION PIPE SET

(a) Loosen the union nuts of the 4 injection pipes.
SST 09023–12700

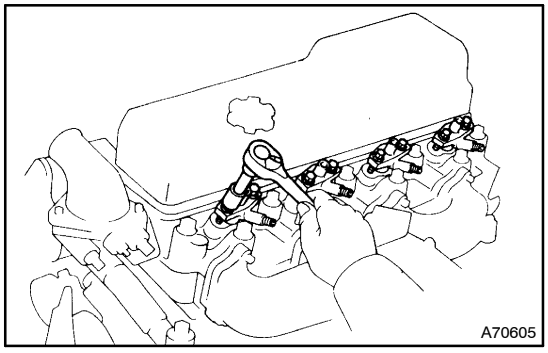
(b) Remove the 3 bolts, nut, 4 injection pipes and clamps.



4. REMOVE NOZZLE LEAKAGE PIPE ASSY

(a) Disconnect the fuel hose from the leakage pipe.

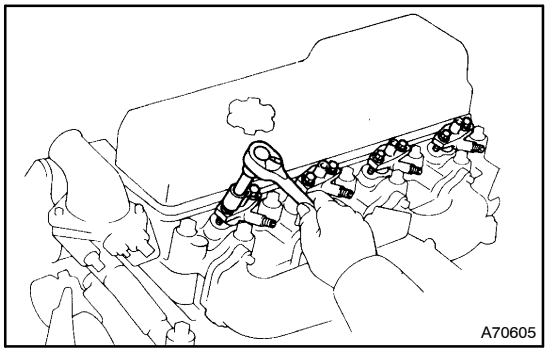
(b) Remove the 4 hollow bolts, leakage pipe and 8 gaskets.



5. REMOVE NOZZLE HOLDER AND NOZZLE SET

(a) Remove the 2 nuts, nozzle, ring packing and seat.

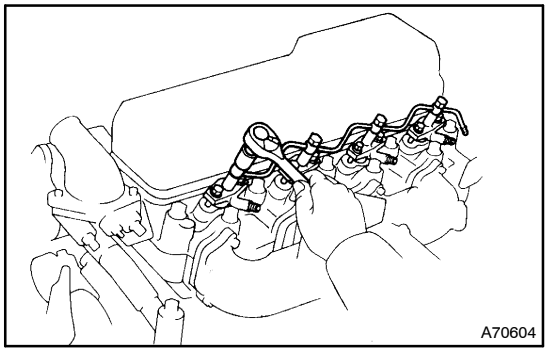
(b) Remove the 2 nuts and nozzle holder.



6. INSTALL NOZZLE HOLDER AND NOZZLE SET

(a) Install a new nozzle sheet gasket and ring packing to the cylinder head.

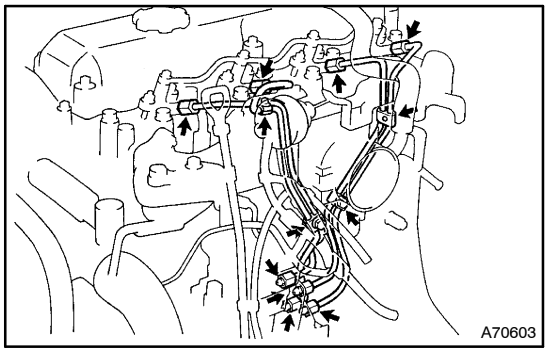
(b) Install the nozzle holder with the 2 nuts.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)



7. INSTALL NOZZLE LEAKAGE PIPE ASSY

(a) Install a new washer and nozzle leakage pipe to the cylinder head.

Torque: 25 N·m (255 kgf·cm, 18 ft·lbf)



8. INSTALL INJECTION PIPE SET

(a) Temporarily install a flare nut respectively on the nozzle side and pump side.

(b) Install the injection pipe clamp to the injection pipe.

Torque: 7.5 N·m (76 kgf·cm, 66 in.·lbf)

(c) Tighten the flare nuts completely.

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Torque: 25 N·m (255 kgf·cm, 18 ft·lbf)

9. ADD FUEL

10. BLEED FUEL (See page 11–4)

11. CONNECT BATTERY NEGATIVE TERMINAL

12. INSPECT FOR FUEL LEAKS