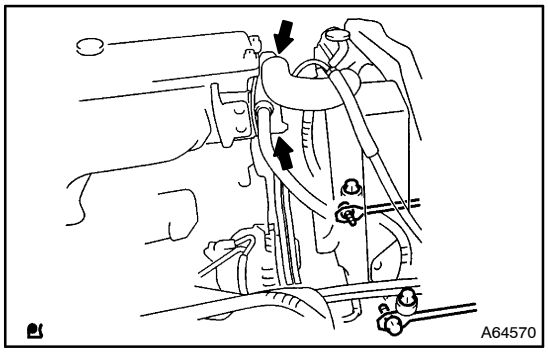
160BY–03

REPLACEMENT

1. **DRAIN ENGINE COOLANT**
2. **DISCONNECT RADIATOR RESERVOIR TANK HOSE**
3. **DISCONNECT RADIATOR HOSE INLET**
4. **DISCONNECT RADIATOR HOSE OUTLET**



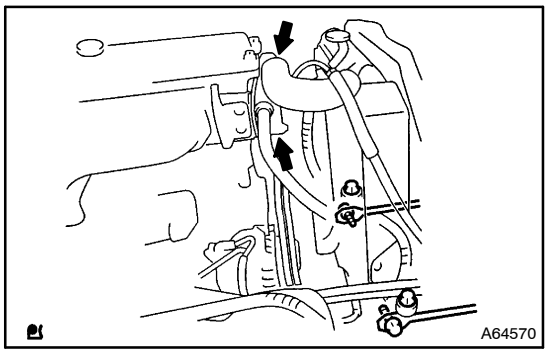
5. **REMOVE RADIATOR ASSY**

(a) Disconnect the heater hose and air conditioner hose together with the brackets from the radiator.

(b) Remove the 2 nuts and 2 bolts from stay at on the radiator mounting bracket to remove the radiator together with the fan shroud.

(c) Take out the fan shroud from the radiator.

(d) Remove the intercooler from the radiator.



6. **INSTALL RADIATOR ASSY**

(a) Install the intercooler to the radiator.

(b) Install the fan shroud to the radiator.

(c) Install the radiator with the 2 bolts and 2 nuts.

Torque:
18 N·m (184 kgf·cm, 13 ft·lbf) for bolt
7.5 N·m (76 kgf·cm, 66 in.·lbf) for nut

(d) Install the heater hose and air conditioner hose to the radiator.

7. **INSTALL RADIATOR HOSE OUTLET**
8. **INSTALL RADIATOR HOSE INLET**
9. **INSTALL RADIATOR RESERVOIR TANK HOSE**
10. **REFILL ENGINE COOLANT**
11. **CHECK FOR ENGINE COOLANT LEAKS**