320UE–01

REPLACEMENT

1. DRAIN BRAKE FLUID

2. DISCONNECT BRAKE ACTUATOR ASSY

(a) Using a union nut wrench, disconnect the front brake tube.

3. REMOVE ES START VALVE ASSY

(a) Disconnect the connector.

(b) Remove the 3 bolts and the ES start valve.

4. INSTALL ES START VALVE ASSY

(a) Install the ES start valve assy with the 3 bolts.
Torque: 12.7 N·m (130 kgf·cm, 9.4 ft·lbf)

(b) Connect the connector.

5. CONNECT BRAKE ACTUATOR ASSY

(a) Using a union nut wrench, install the rear brake tube.
Torque: 15 N·m (155 kgf·cm, 11.2 ft·lbf)

HINT:

After the installation, bleed the system.