510CL–01

REPLACEMENT

HINT:

The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

1. DRAIN POWER STEERING FLUID

2. DISCONNECT STEERING GEAR OUTLET RETURN TUBE

3. DISCONNECT PRESSURE FEED HOSE

(a) Remove the union bolt and 2 gaskets, and disconnect the pressure feed hose.

4. REMOVE POWER STEERING SUCTION PORT UNION

(a) Remove the bolt from the tube support bracket No. 1.

(b) Remove the 2 bolts.

(c) Remove the O–ring from the suction port union.

5. REMOVE VANE PUMP ASSY

(a) Remove the 2 bolts and vane pump.

(b) Remove the O–ring from the vane pump.