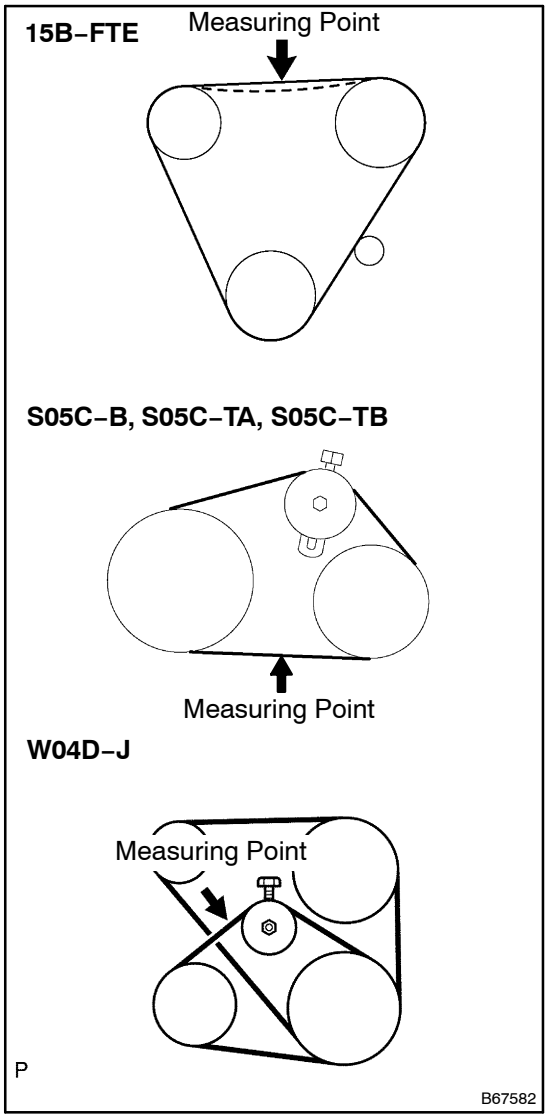
V COOLER BELT

REPLACEMENT

550WC–01

1. REPLACE V COOLER BELT

(a) Loosen the idler pulley bolt.
(b) Loosen the adjusting bolt and remove the belt.
(c) Install a new belt and extend the belt by tightening the adjusting bolt.



2. ADJUST V COOLER BELT

(a) Check the drive belt deflection by pressing on the belt at the point in the illustration with force of 98 N (10 kgf, 22 lbf).

Drive belt deflection:

Engine	Belt	Deflection
15B–FTE	New	9.0 – 12.0 mm (0.35 – 0.47 in.)
	Used	12.0 – 16.0 mm (0.47 – 0.63 in.)
S05C–#	New	7.0 – 8.5 mm (0.28 – 0.34 in.)
	Used	8.5 – 10.0 mm (0.34 – 0.39 in.)
W04D–J	New	7.0 – 8.5 mm (0.28 – 0.34 in.)
	Used	8.5 – 10.0 mm (0.34 – 0.39 in.)

(b) Tighten the idler pulley bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)