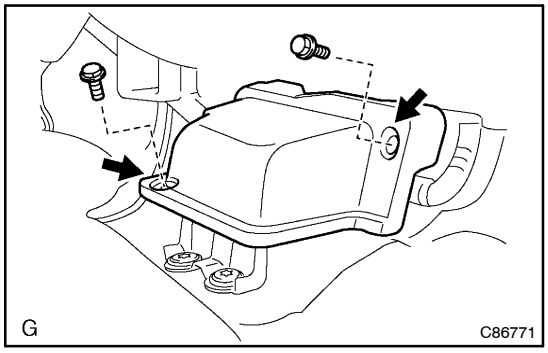
600IP–01

REPLACEMENT

HINT:

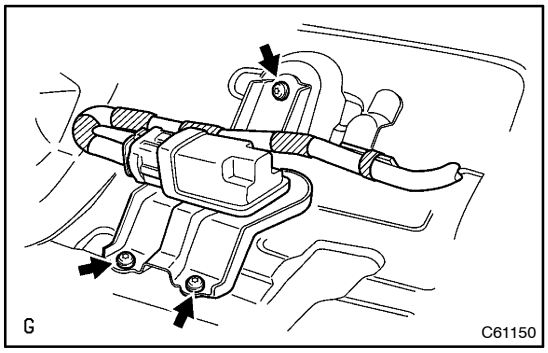
- COMPONENTS: See page 60–21
- The installation is the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

1. **PRECAUTION (See page 60–1)**
2. **BATTERY NEGATIVE TERMINAL (See page 60–1)**
3. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
4. **REMOVE HORN BUTTON ASSY (See page 60–6)**
5. **REMOVE STEERING WHEEL ASSY (See page 50–8)**
   SST 09950–50013 (09951–05010, 09952–05010, 09953–05020, 09954–05021)
6. **REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB–ASSY CENTER (See page 71–11, 71–17)**
7. **REMOVE HEATER CONTROL LEAVER KNOB (See page 71–11, 71–17)**
8. **REMOVE HEATER CONTROL NAME PLATE (See page 71–11, 71–17)**
9. **REMOVE HEATER OR BOOST VENTIATOR CONTROL ASSY (See page 71–11, 71–17)**
10. **REMOVE RADIO BRACKET NO. 1 & NO. 2 (See page 71–11, 71–17)**
11. **REMOVE GLOVE COMPARTMENT DOOR ASSY (See page 71–11, 71–17)**
12. **REMOVE INSTRUMENT COVER LWR (See page 71–11, 71–17)**
13. **REMOVE INSTRUMENT COVER LOWER CENTER (See page 71–11, 71–17)**
14. **REMOVE INSTRUMENT CLUSTER FINISH PANEL (See page 71–11, 71–17)**
15. **REMOVE COMBINATION METER ASSEMBLY (See page 71–11, 71–17)**
16. **REMOVE OIL RESERVOIR TANK COVER RH (RHD STEERING POSITION TYPE) (See page 71–11, 71–17)**
17. **REMOVE OIL RESERVOIR TANK COVER LH (LHD STEERING POSITION TYPE) (See page 71–11, 71–17)**
18. **REMOVE INSTRUMENT PANEL SUB–ASSY (See page 71–11, 71–17)**
19. **REMOVE RADIATOR GRILLE (See page 55–52)**
20. **SEPARATE HEATER WATER INLET HOSE B (See page 55–52)**
21. **SEPARATE HEATER WATER OUTLET HOSE B (See page 55–52)**
22. **SEPARATE DOOR CONTROL RECEIVR (W/ WIRELESS DOOR LOCK) (See page 55–52)**
23. **SEPARATE BRAKE MASTER CYLINDER RESERVOIR SUB–ASSY (See page 55–52)**
24. **REMOVE INSTRUMENT PANEL BRACE SUB–ASSY NO.1 (See page 55–52)**
25. **REMOVE FRONT DOOR SCUFF PLATE RH (See page 55–52)**
26. **REMOVE STEERING COLUMN COVER UPR (See page 55–52)**
27. **REMOVE STEERING COLUMN COVER LWR (See page 55–52)**
28. **SEPARATE STEERING COLUMN TUBE LOWER (See page 60–19)**
29. **SEPARATE STEERING COLUMN ASSY (See page 60–19)**
30. **REMOVE AIR DUCT NO.2 (LHD STEERING POSITION TYPE) (See page 55–52)**
31. **REMOVE AIR DUCT NO.1 (See page 60–19)**
32. **REMOVE STEERING COLUMN TUBE ASSY LOWER (See page 55–52)**
33. **REMOVE INSTRUMENT PANEL REINFORCEMENT (See page 55–52)**
34. **REMOVE WINDSHIELD WASHER JAR ASSY (See page 55–52)**
35. **REMOVE AIR DUCT SUB–ASSY NO.1 (See page 55–52)**
36. **REMOVE DEFROSTER NOZZLE ASSY LWR (See page 55–52)**
37. **SEPARATE SKID CONTROL ECU ASSY (See page 55–52)**
38. **REMOVE ECM (See page 55–52)**
39. **REMOVE HEATER RADIATOR ASSY (See page 55–52)**



40. REMOVE SEAT AIR BAG NO.1 COVER RH

(a) Remove the 2 bolts and seat airbag cover.



41. REMOVE AIR BAG SENSOR ASSY NO.2

(a) Disconnect the connector of airbag sensor.

(b) Using a torx socket wrench (T40), remove the 3 torx screws and airbag sensor.

42. INSTALL AIR BAG SENSOR ASSY NO.2

(a) Check that the ignition switch turn OFF.

(b) Check that the battery negative terminal is disconnected.

NOTICE:

Do not start the operation for 90 seconds after removing the terminal.

(c) Install the airbag sensor with the 3 torx screws.

Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

(d) Connect the connector to the airbag sensor.

(e) Check that no play is identified.

43. INSPECT AIR BAG SENSOR ASSY NO.2 (See page 60–3)

44. INSTALL SEAT AIR BAG NO.1 COVER RH

(a) Install the 2 bolts and seat airbag cover.

Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

45. INSTALL HEATER RADIATOR ASSY (See page 55–52)

46. INSTALL AIR DUCT SUB–ASSY NO.1

47. INSTALL INSTRUMENT PANEL REINFORCEMENT (See page 55–52)

48. INSTALL STEERING COLUMN TUBE ASSY LOWER (See page 55–52)

49. INSTALL STEERING COLUMN ASSY (See page 50–8)

50. INSTALL STEERING COLUMN TUBE LOWER (See page 50–8)

51. INSTALL INSTRUMENT PANEL BRACE SUB–ASSY NO.1 (See page 71–11, 71–17)

Torque: 8 N·m (82 kgf·cm, 71 in.·lbf)

52. INSTALL INSTRUMENT PANEL SUB–ASSY (See page 71–11, 71–17)

53. CENTER SPIRAL CABLE

54. INSTALL STEERING WHEEL ASSY (See page 50–8)

55. STEERING WHEEL CENTER POINT

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

56. INSTALL HORN BUTTON ASSY (See page 60–6)

57. INSPECT HORN BUTTON ASSY (See page 60–3)

Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)

58. INSPECT SRS WARNING LIGHT (See page 05–312)

59. **ADD COOLANT (See page 55–51)**
60. **INSPECT CHECK FOR ENGINE COOLANT LEAKS (See page 55–51)**
61. **WARM UP ENGINE (See page 55–51)**