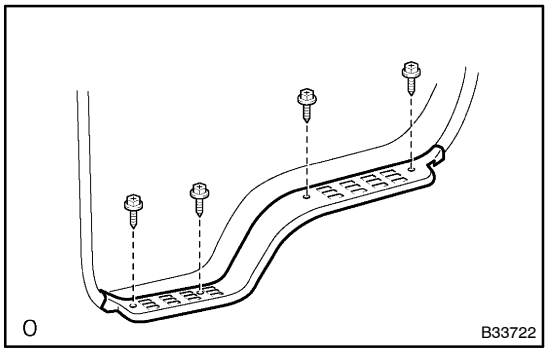
610D6–01

REPLACEMENT

HINT:

The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

1. SEPARATE BATTERY NEGATIVE TERMINAL

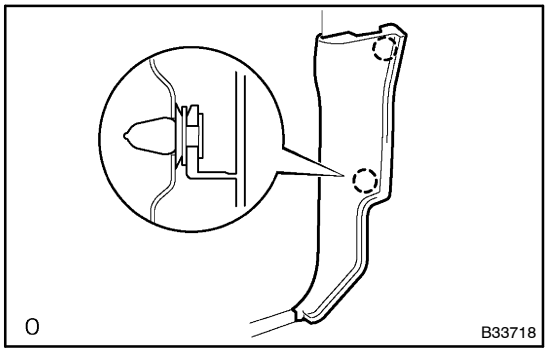


2. REMOVE FRONT DOOR SCUFF PLATE RH

(a) Remove the 4 screws and scuff plate.

3. REMOVE FRONT DOOR SCUFF PLATE LH

(a) Remove the 4 screws and scuff plate.

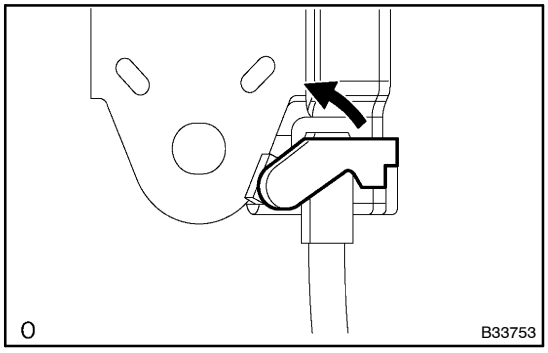


4. REMOVE QUARTER TRIM PANEL LOWER RH

(a) Disengage the 2 clips and remove the hook of the front side to remove the trim panel.

5. REMOVE QUARTER TRIM PANEL LOWER LH

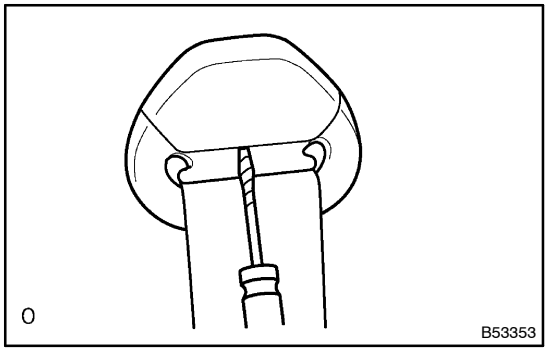
(a) Disengage the 2 clips and remove the hook of the front side to remove the trim panel.



6. REMOVE FRONT SEAT OUTER BELT ASSY (DRIVER SIDE)

(a) w/ SRS airbag:
Disconnect the pretensioner connector.

(b) Remove the bolt and floor anchor.



(c) Using a screwdriver, remove the shoulder anchor cover.

HINT:

Tape the screwdriver tip before use.

(d) Remove the shoulder anchor bolt.

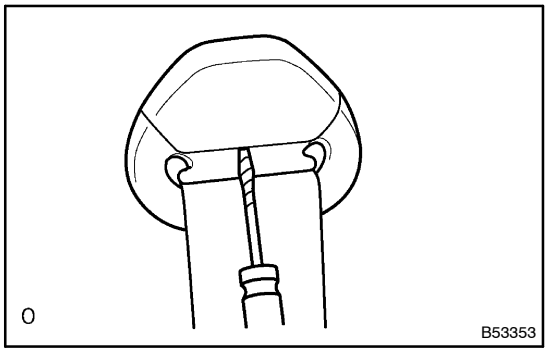
(e) w/o SRS airbag:
Remove the bolt and seat outer belt.

(f) w/ SRS airbag:
Remove the 2 bolts and seat outer belt.

7. REMOVE FRONT SEAT OUTER BELT ASSY (PASSENGER SIDE)

(a) Disconnect the pretensioner connector (w/ SRS airbag).

(b) Remove the bolt and floor anchor.



(c) Using a screwdriver, pry out the shoulder anchor cover.

HINT:

Tape the screwdriver tip before use.

(d) Remove the shoulder anchor bolt.

(e) Remove the bolt and front seat outer belt.

8. REMOVE FRONT SEAT ASSEMBLY (DRIVER SEAT) **(See page 72–2)**

9. REMOVE FRONT SEAT INNER BELT ASSY RH

(a) Remove the nut and seat inner belt.

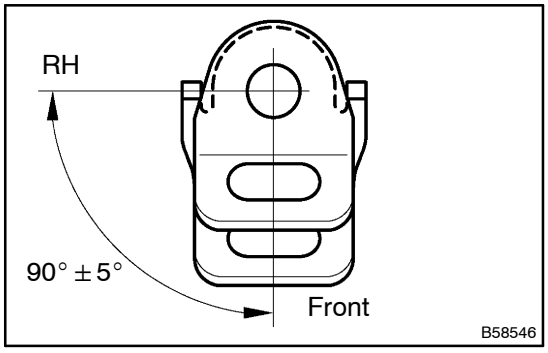
10. REMOVE FRONT SEAT CUSHION ASSEMBLY (PASSENGER SEAT) **(See page 72–8 or 72–12)**

11. REMOVE FRONT SEAT INNER BELT ASSY LH

(a) Remove the bolt and seat inner belt.

12. REMOVE FRONT SEAT LAP TYPE BELT ASSY CENTER

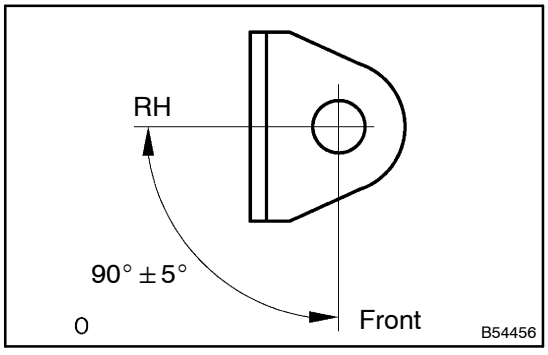
(a) Remove the bolt and seat lap type belt.



13. INSTALL FRONT SEAT INNER BELT ASSY LH

(a) Install the seat inner belt with the bolt, as shown in the illustration.

Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)



14. INSTALL FRONT SEAT LAP TYPE BELT ASSY CENTER

(a) Install the seat lap type belt with the bolt, as shown in the illustration.

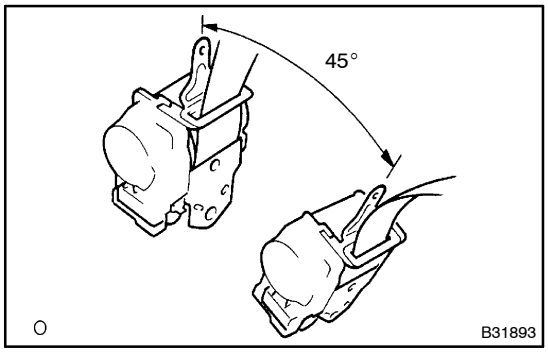
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

15. INSTALL FRONT SEAT CUSHION ASSEMBLY (PASSENGER SEAT)
(See page 72–8 or 72–12)

16. INSTALL FRONT SEAT INNER BELT ASSY RH

(a) Install the seat inner belt with the nut to the seat.
Torque: 40.2 N·m (410 kgf·cm, 30 ft·lbf)

17. INSTALL FRONT SEAT ASSEMBLY (DRIVER SEAT) (See page 72–2)



18. INSPECT FRONT SEAT BELT

(a) Make sure that the bolt can be pulled out at 15 degrees or less of tilt.

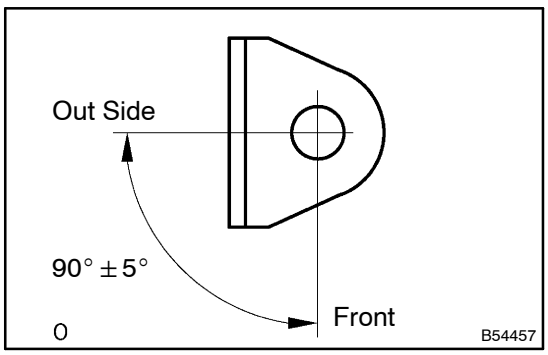
(b) Make sure that the belt can not be pulled out at over 45 degrees of tilt.

19. INSTALL FRONT SEAT OUTER BELT ASSY (DRIVER SIDE)

(a) w/o SRS airbag:
Install the seat outer belt with the bolt.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

(b) w/ SRS airbag:
Install the seat outer belt with the 2 bolts.
Torque:
Upper bolt, 8.5 N·m (85 kgf·cm, 74 in.·lbf)
Lower bolt, 42 N·m (420 kgf·cm, 30 ft·lbf)

(c) Install the shoulder anchor bolt and shoulder anchor cover.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)



(d) Install the floor anchor with the bolt, as shown in the illustration.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

(e) w/ SRS airbag:
Connect the pretensioner connector.

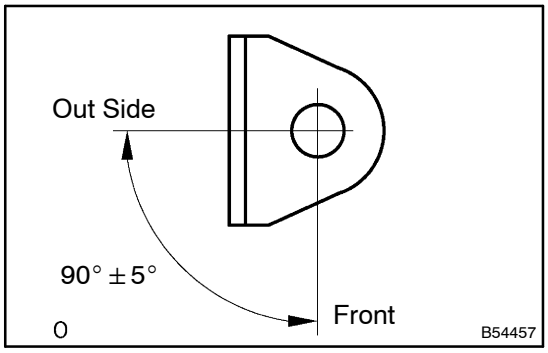
(f) Check the ELR lock.
(1) Check that the seat belt is locked when the seat belt is pulled out quickly with the seat belt installed with the vehicle.

20. INSTALL FRONT SEAT OUTER BELT ASSY (PASSENGER SIDE)

(a) w/o SRS airbag:
Install the seat outer belt with the bolt.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

(b) w/ SRS airbag:
Install the seat outer belt with the 2 bolts.
Torque:
Upper bolt: 8.5 N·m (85 kgf·cm, 74 in.·lbf)
Lower bolt: 42 N·m (420 kgf·cm, 30 ft·lbf)

(c) Install the shoulder anchor bolt and shoulder anchor cover.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)



(d) Install the floor anchor with the bolt, as shown in the illustration.
Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)
(e) Connect the pretensioner connector (w/ SRS airbag).
(f) Check the ELR lock.
(1) Check that the seat belt is locked when the seat belt is pulled out quickly with the seat belt installed with the vehicle.

21. INSPECT SRS WARNING LIGHT (See page 05–312)