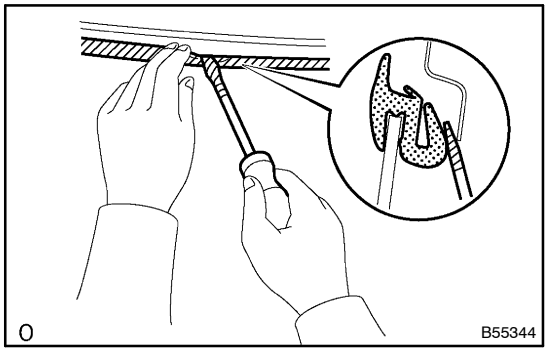
700RC–01

REPLACEMENT

HINT:

The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

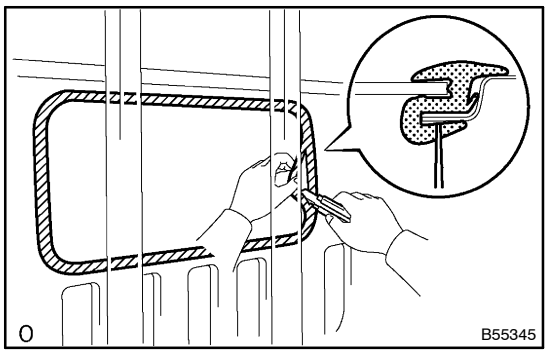
1. **REMOVE FRONT DOOR SCUFF PLATE LH (See page 76–5)**
2. **REMOVE FRONT DOOR SCUFF PLATE RH (See page 76–5)**
3. **REMOVE QUARTER TRIM PANEL LOWER LH (See page 76–5)**
4. **REMOVE QUARTER TRIM PANEL LOWER RH (See page 76–5)**
5. **REMOVE FRONT SEAT OUTER BELT ASSY LH (See page 61–8)**
6. **REMOVE FRONT SEAT OUTER BELT ASSY RH (See page 61–8)**
7. **REMOVE QUARTER INSIDE TRIM BOARD LH (See page 76–5)**
8. **REMOVE QUARTER INSIDE TRIM BOARD RH (See page 76–5)**
9. **REMOVE ASSIST GRIP PLUG (See page 76–5)**
10. **REMOVE ASSIST GRIP ASSY NO.2 LH (See page 76–5)**
11. **REMOVE ASSIST GRIP ASSY NO.2 RH (See page 76–5)**
12. **REMOVE FRONT PILLAR GARNISH LH (See page 76–5)**
13. **REMOVE FRONT PILLAR GARNISH RH (See page 76–5)**
14. **REMOVE FRONT DOOR OPENING TRIM LH (See page 76–5)**
15. **REMOVE FRONT DOOR OPENING TRIM RH (See page 76–5)**
16. **REMOVE COAT HOOK (See page 76–5)**
17. **REMOVE ROOM LAMP ASSY NO.1 (See page 76–5)**
18. **REMOVE LH VISOR ASSY (See page 76–5)**
19. **REMOVE RH VISOR ASSY (See page 76–5)**
20. **REMOVE VISOR HOLDER (See page 76–5)**
21. **REMOVE ASSIST GRIP ASSY NO.2 LH (See page 76–5)**
22. **REMOVE INNER REAR VIEW MIRROR ASSY (See page 70–17)**
23. **REMOVE ROOF HEADLINING ASSY (See page 76–5)**
24. **REMOVE BACK PANEL GARNISH UPPER (See page 76–5)**



25. **REMOVE BACK WINDOW GLASS**

(a) Reusable weatherstrip:
Pry the lip of the weatherstrip outward from the interior part of the body flange.

(b) Reusable weatherstrip:
Pull the glass outwards, and remove it with the weatherstrip.



(c) Non reusable weatherstrip:
Using a knife, cut off the weatherstrip as shown in the illustration.

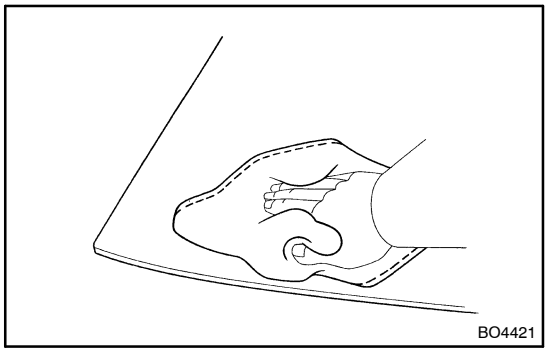
NOTICE:

Do not damage the body with the knife.

(d) Remove the back window glass.

26. REMOVE BACK WINDOW GLASS WEATHERSTRIP

(a) Remove the back window glass weatherstrip from the back window glass.



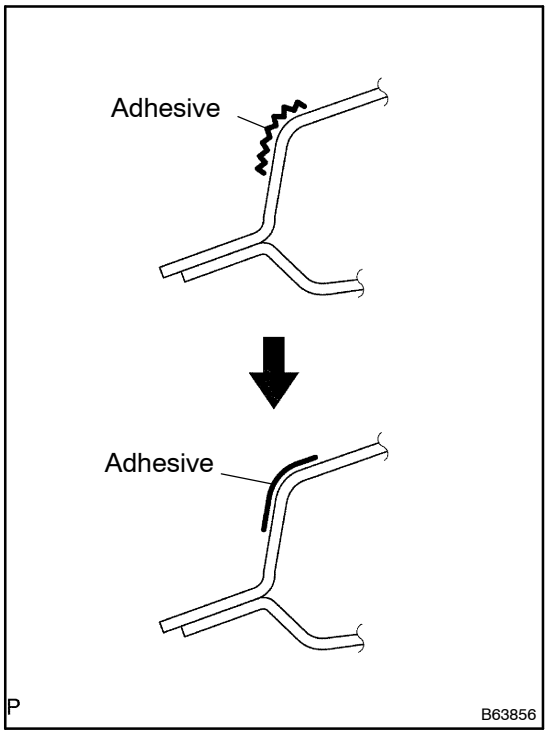
27. CLEAN BACK WINDOW GLASS

(a) Using a scraper, remove the adhesive sticking to the glass.

(b) Clean the outer circumference of the glass with white gasoline.

NOTICE:

- **Do not touch the glass surface after cleaning it.**
- **Be careful not to damage the body.**



(c) Clean and shape the contact surface of the vehicle body.

(1) Using a knife, cut away any rough adhesive on the contact surface of the body to shape the surface.

HINT:

Leave as much adhesive on the body as possible.

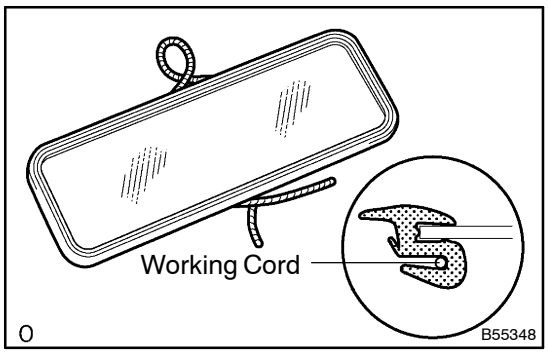
(2) Clean the contact surface of the body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.

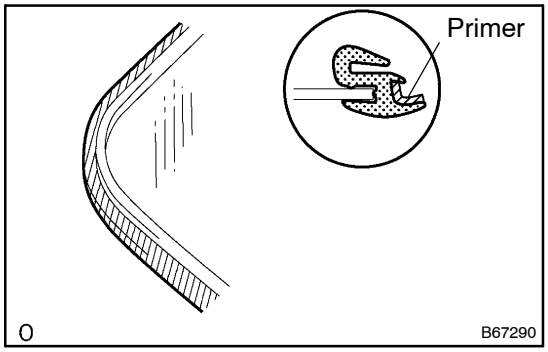
28. INSTALL BACK WINDOW GLASS WEATHERSTRIP

(a) Install the back window glass weatherstrip to the back window glass.



29. INSTALL BACK WINDOW GLASS

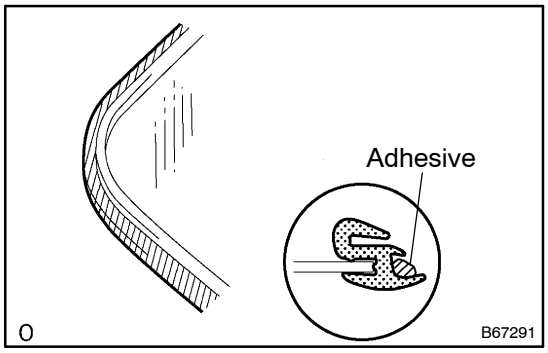
(a) Apply a working cord along the weatherstrip groove, as shown in the illustration.



(b) Apply primer and adhesive to the weatherstrip on the surface with body as shown in the illustration.

NOTICE:

- **Do not apply too much primer.**
- **Dry the primer coating for 3 minutes or more.**



(c) Cut off the tip of the cartridge nozzle to make a hole 4 mm (0.18 in.) in diameter. Fill the cartridge with adhesive.

Adhesive: Part No. 08850–00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Tackfree time:

Temperature	Tackfree time
35°C (95°F)	15 mimutes
20°C (68°F)	100 mimutes
5°C (41°F)	8 mimutes

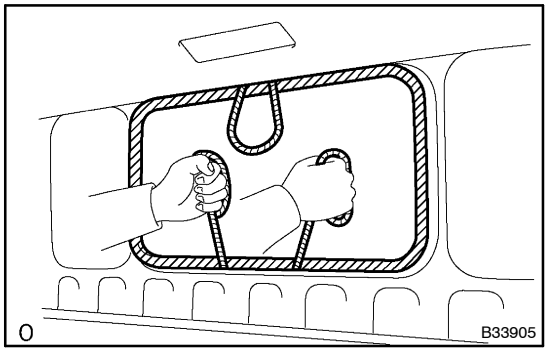
(d) Load the cartridge into the sealer gun.

(e) Coat the glass with adhesive on all contact surfaces along the ridge.

Adhesive: Approx. 4.0 mm (0.18 in.)

(f) Apply adhesive to the contact area with the weatherstrip by the arrows as shown in the illustration.

(g) Put masking tape around the weatherstrip to protect the body.



(h) Hold the glass in position on the body.

(i) Install the glass by pulling the cord from the room side, while pushing weatherstrip from the outside with your open hand.

(j) To mark the glass fit in place, tap from the outside with your open hand.

NOTICE:

Take care not to drive the vehicle during the time described in the bable below.

Minimum time:

Temperature	Minimum time prior to driving the vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

30. WATER–LEAK CHECK AND REPAIREMENT

(a) Conduct a leak test after the adhesive has completely hardened.

(b) Seal any leaks with auto glass sealer.