710EY–01

REPLACEMENT

1. TABLE OF BOLT, SCREW AND NUT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- Indicate the bolts, screws and nuts, which are necessary for installation and removal of the instrument panel, in the illustration and the text with alphabets.

mm (in.)

Code	Shape	Code	Shape	Code	Shape
<A>	ϕ 17.5 (0.70), L = 25 (0.99) B33595 55394-37010	<B>	ϕ 6 (0.24), L = 22 (0.87) B33319 90119-06022	<C>	ϕ 5.22 (0.21), L = 16 (0.64) B30768 93567–15016
<D>	ϕ 5.22 (0.21), L = 16 (0.64) B30768 93567-55016	<E>	ϕ 6 (0.24) B34041 90179–06009		

P

2. DISCONNECT BATTERY NEGATIVE TERMINAL

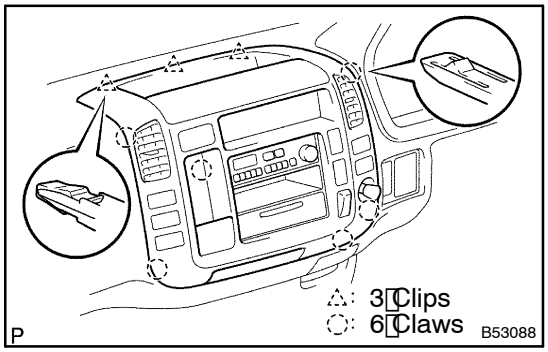
B68571

3. INSPECT CENTER FRONT WHEEL (See page 50–8)

4. REMOVE HORN BUTTON ASSY (See page 50–8)

5. REMOVE STEERING WHEEL ASSY (See page 50–8)

SST 09950–50012 (09951–05010, 09952–05010, 09953–05020, 09954–05020)



6. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB–ASSY CENTER

(a) Disengage the 3 clips and 6 claws.

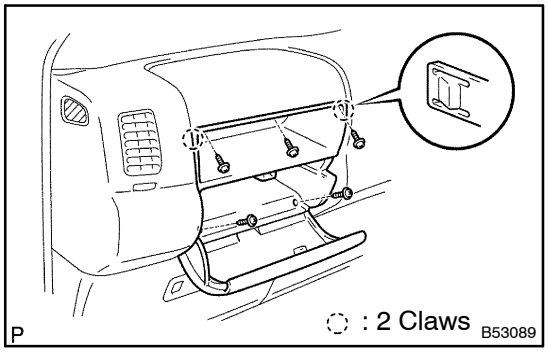
(b) Disconnect the connectors and remove the instrument cluster finish panel.

7. REMOVE HEATER CONTROL LEVER KNOB

8. REMOVE HEATER CONTROL NAME PLATE

9. REMOVE HEATER OR BOOST VENTILATOR CONTROL ASSY

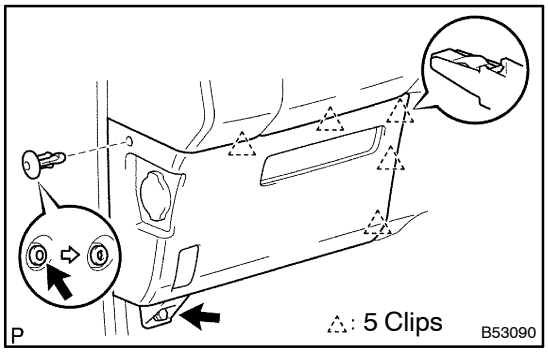
10. REMOVE RADIO BRACKET NO. 1 & NO. 2



11. REMOVE GLOVE COMPARTMENT DOOR ASSY

(a) Remove the 5 screws.

(b) Disengage the 2 claws and remove the compartment door.

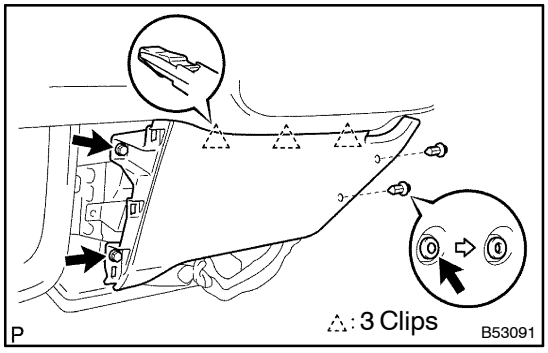


12. REMOVE INSTRUMENT COVER LWR

(a) Remove the clip and bolt.

(b) Disengage the 5 clips and remove the instrument cover.

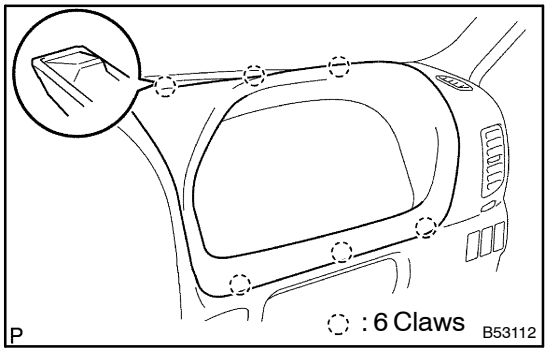
13. REMOVE INSTRUMENT COVER LWR NO.3



14. REMOVE INSTRUMENT COVER LWR NO.2

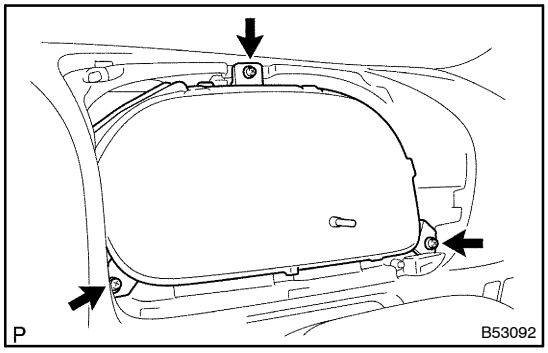
(a) Remove the 2 clips and 2 bolts.

(b) Disengage the 3 clips and remove the instrument cover.



15. REMOVE INSTRUMENT CLUSTER FINISH PANEL

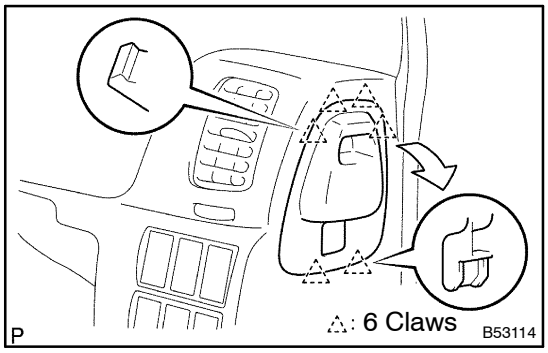
(a) Using a moulding remover, disengage the 6 claws and remove the instrument cluster finish panel.



16. REMOVE COMBINATION METER ASSEMBLY

(a) Remove the 3 screws.

(b) Disconnect the connectors and remove the combination meter.



17. REMOVE OIL RESERVOIR TANK COVER RH

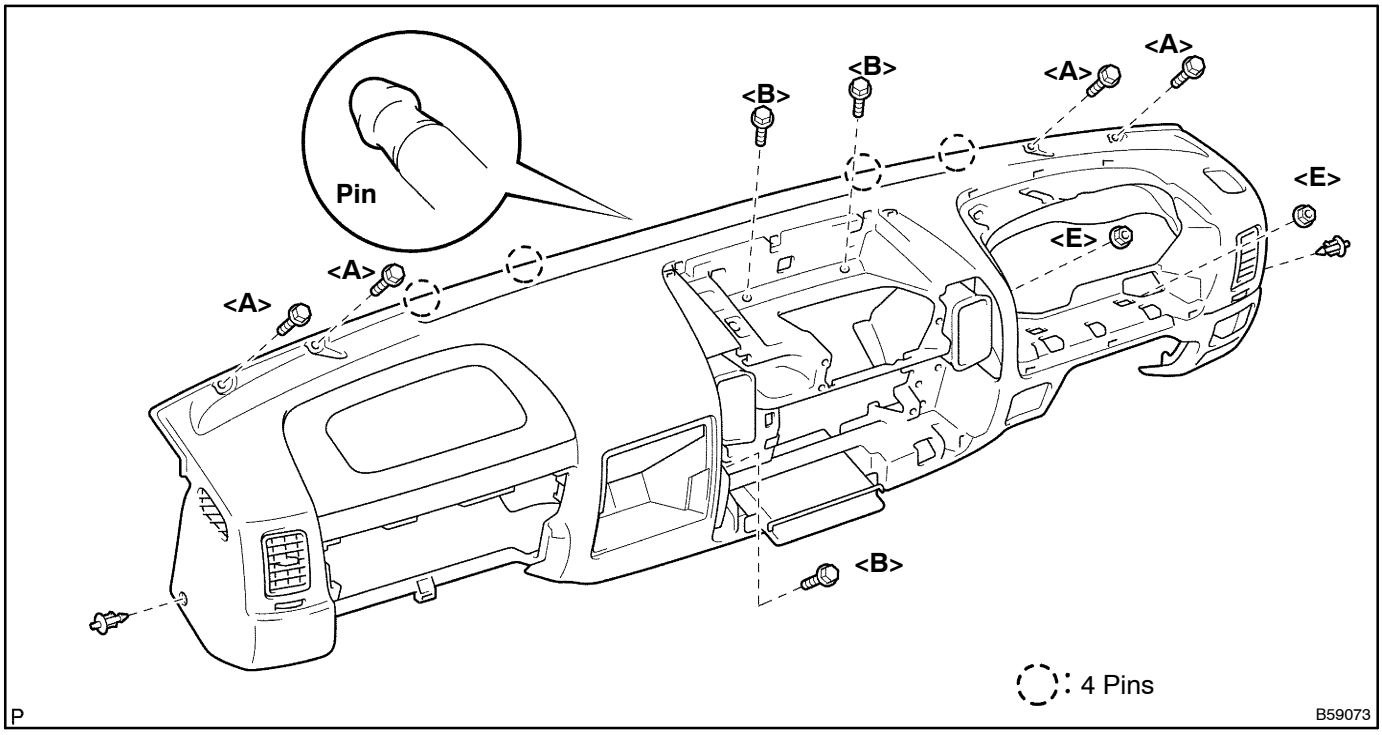
(a) Disengage the 6 claws and remove the oil reservoir tank cover.

18. REMOVE INSTRUMENT PANEL SUB–ASSY

(a) Remove the 2 clips.

(b) Remove the 2 nuts and 7 bolts.

(c) Disconnect the connectors and remove the instrument panel.



19. REMOVE INSTRUMENT PANEL CUP HOLDER ASSY

(a) Remove the 2 screws and instrument panel cup holder.

20. REMOVE FRONT ASH RECEPTACLE RETAINER SUB–ASSY

(a) Remove the 3 screws and ash receptacle retainer.

21. REMOVE HEATER TO REGISTER DUCT NO.1

(a) Remove the 2 screws and duct.

22. REMOVE HEATER TO REGISTER DUCT NO.4

(a) Remove the 3 screws and duct.

23. REMOVE HEATER TO REGISTER DUCT CENTER

(a) Remove the 2 screws and duct.

24. REMOVE HEATER TO REGISTER DUCT CENTER

(a) Remove the 2 screws and duct.

25. REMOVE SIDE DEFROSTER DUCT ASSY RH

(a) Remove the screw and defroster duct.

26. REMOVE SIDE DEFROSTER DUCT ASSY LH

(a) Remove the screw and defroster duct.

27. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.1

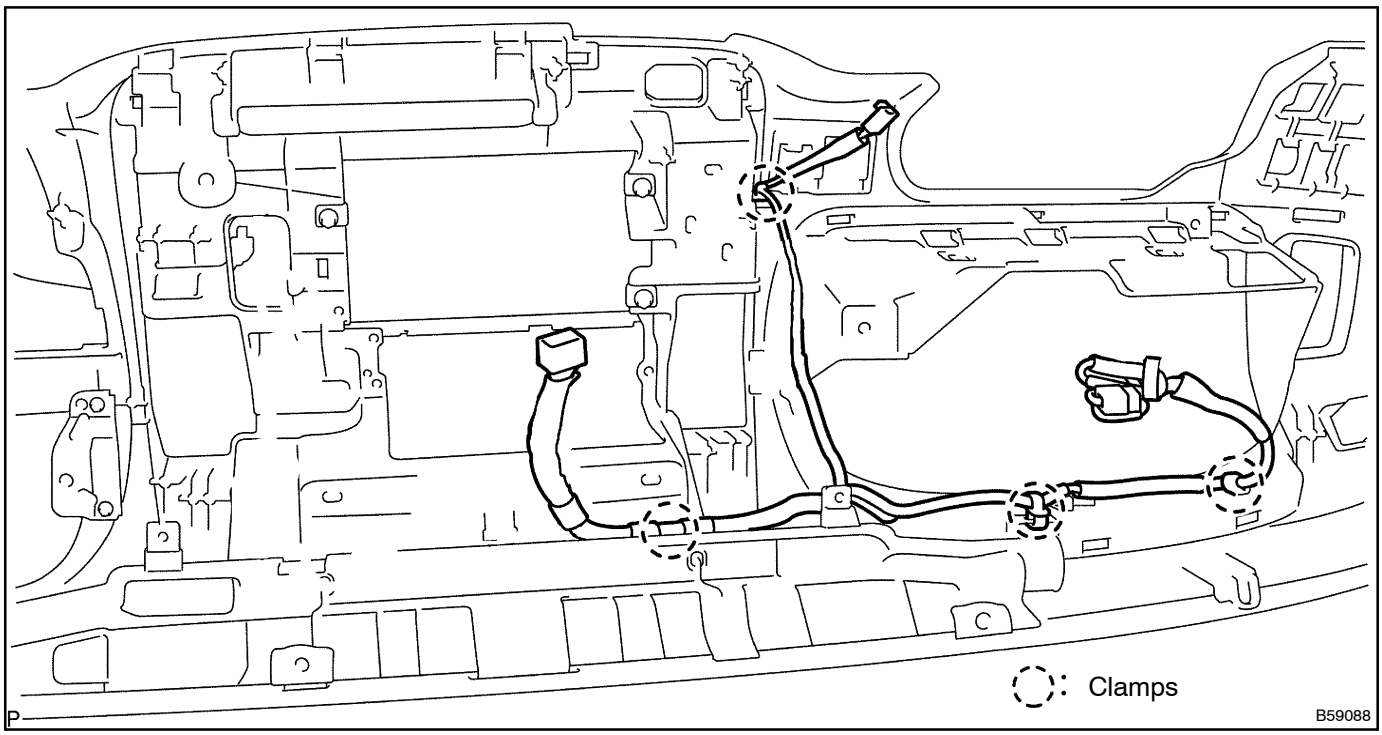
(a) Remove the 2 screws and instrument panel register.

28. REMOVE INSTRUMENT PANEL REGISTER ASSY NO.1

(a) Remove the 2 screws and instrument panel register.

29. REMOVE INSTRUMENT PANEL WIRE

(a) Disengage the clamps and remove the instrument panel wire.



30. REMOVE SIDE DEFROSTER NOZZLE NO.1

31. REMOVE INSTRUMENT SIDE PANEL RH

(a) Remove the 4 screws and instrument side panel.

32. INSTALL STEERING WHEEL ASSY

33. INSPECT STEERING WHEEL CENTER POINT

34. INSTALL HORN BUTTON ASSY