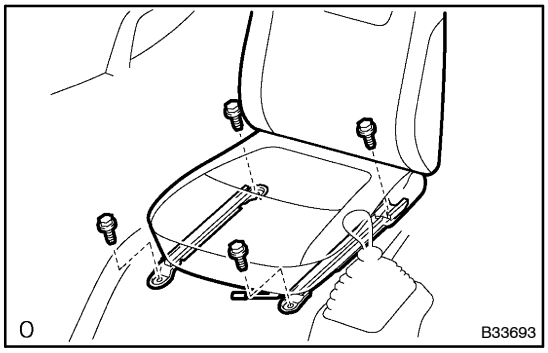
720HG–01

OVERHAUL

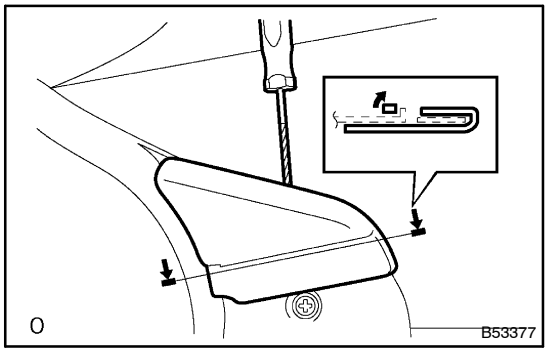
HINT:
The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.



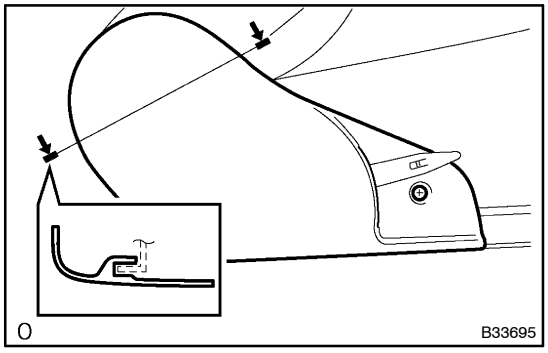
1. REMOVE FRONT SEAT ASSEMBLY RH

(a) Remove the seat track cover.
(b) Remove the 4 bolts.
(c) Remove the front seat.

2. REMOVE FRONT SEAT INNER BELT ASSY RH

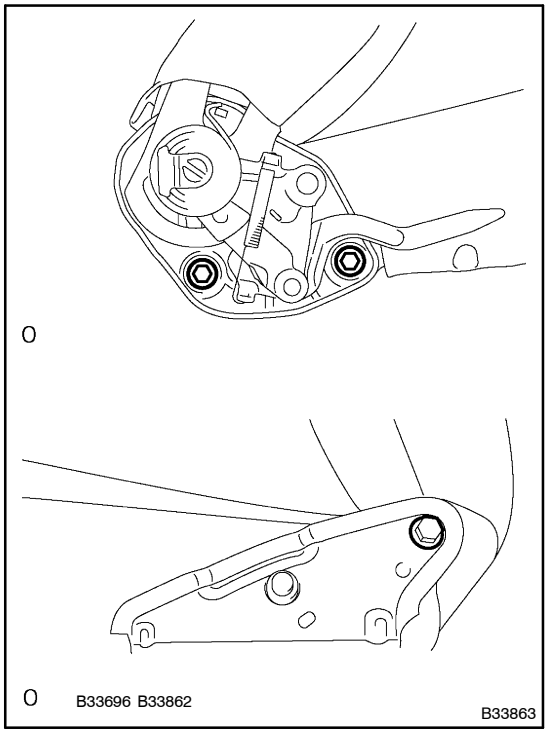


3. REMOVE RECLINING ADJUSTER RELEASE HANDLE RH



4. REMOVE RECLINING ADJUSTER COVER RH

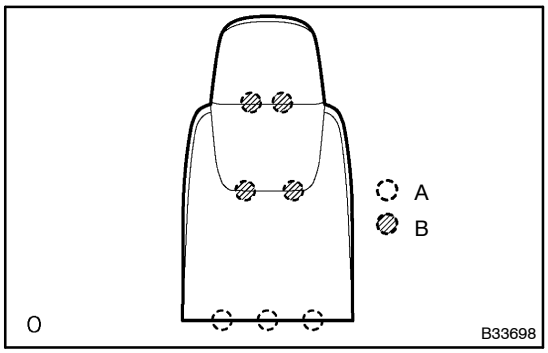
(a) Remove the screw and reclining adjuster cover.



5. REMOVE FRONT SEAT BACK ASSEMBLY RH

(a) Remove the 2 bolts, nut and seatback.

(b) Remove the bush from the seatback.



6. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

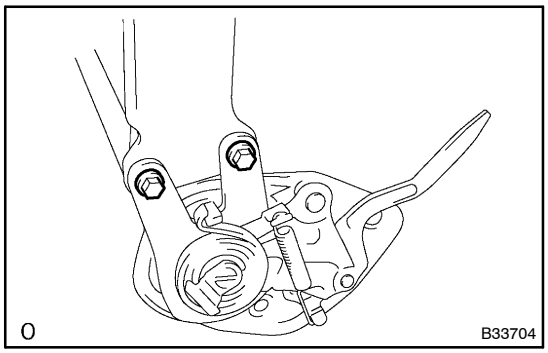
(a) Remove the 3 hog rings ”A”, as shown in the illustration.

(b) Remove the 4 hog rings ”B”, as shown in the illustration.

(c) Remove the seatback cover.

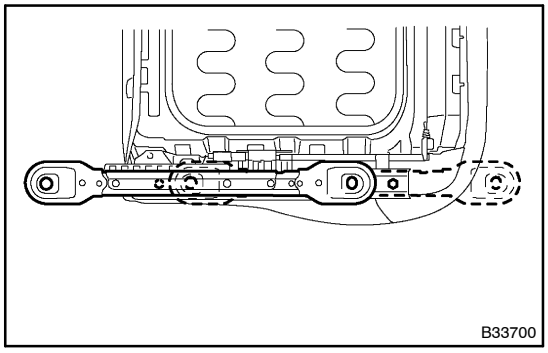
7. REMOVE SEPARATE TYPE FRONT SEAT BACK PAD

(a) Remove the seatback pad from the seatback spring.



8. REMOVE RECLINING SEAT BACK ADJUSTER ASSY RH

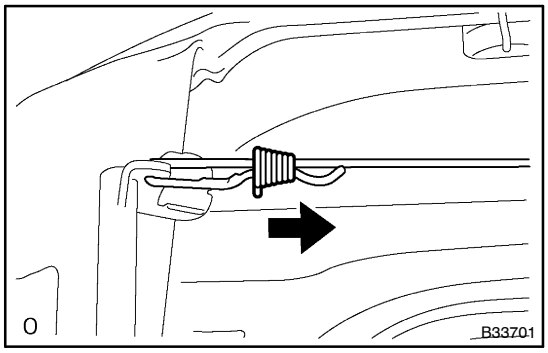
(a) Remove the 2 bolts and reclining seatback adjuster RH from seatback spring.



9. REMOVE FRONT SEAT TRACK ASSY OUTER RH

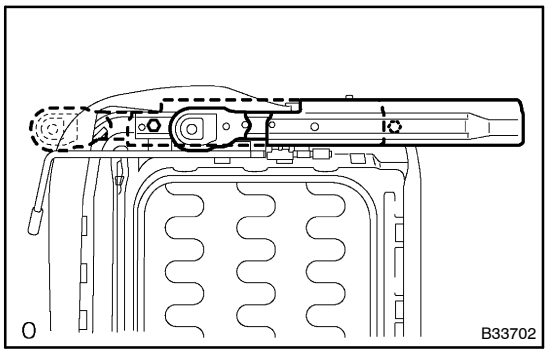
(a) Remove the front side bolt.

(b) Remove the rear side bolt and front seat track.



10. REMOVE SEAT TRACK EQUALIZING WIRE SUB–ASSY RH

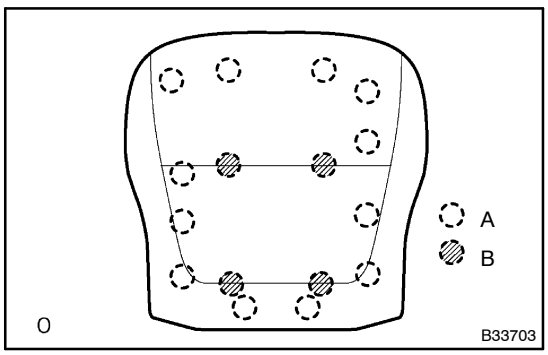
(a) Remove the seat track equalizing wire.



11. REMOVE FRONT SEAT TRACK ASSY INNER RH

(a) Remove the front side bolt.

(b) Remove the rear side bolt and front seat track.



12. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

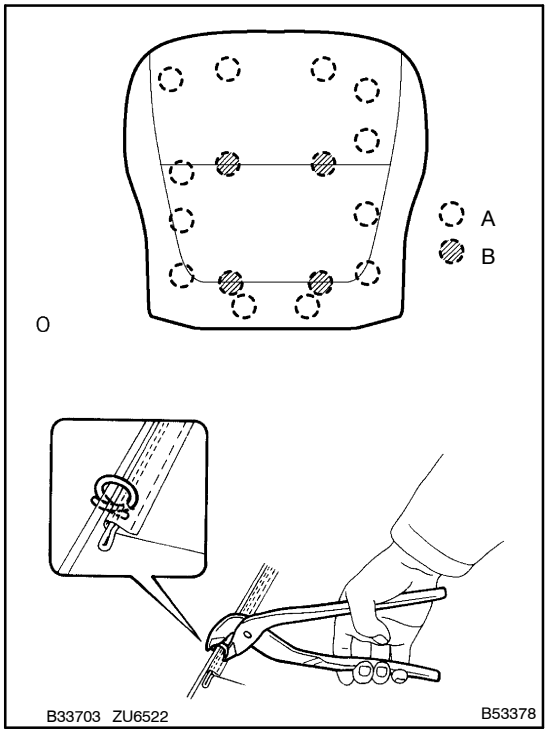
(a) Remove the 12 hog rings ”A”, as shown in the illustration.

(b) Remove the 4 hog rings ”B”, as shown in the illustration.

(c) Remove the front seat cushion cover.

13. REMOVE SEPARATE TYPE FRONT SEAT CUSHION PAD

(a) Remove the seat cushion pad from the seat cushion spring.



14. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

(a) Install the seat cushion cover to the seat cushion pad.

(b) Using hog ring pliers, install the seat cushion cover with pad with new hog rings ”B”, as shown in the illustration.

(c) Using hog ring pliers, install the seat cushion cover RH with pad with new hog rings ”A”, as shown in the illustration.

15. INSTALL FRONT SEAT TRACK ASSY INNER RH

(a) Temporarily install the rear side of the seat track to the seat cushion with the bolt.

(b) Install the front side bolt.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

(c) Tighten the rear side bolt.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

16. INSTALL SEAT TRACK EQUALIZING WIRE SUB–ASSY RH

(a) Install the seat equalizing wire to the seat track.

17. INSTALL FRONT SEAT TRACK ASSY OUTER RH

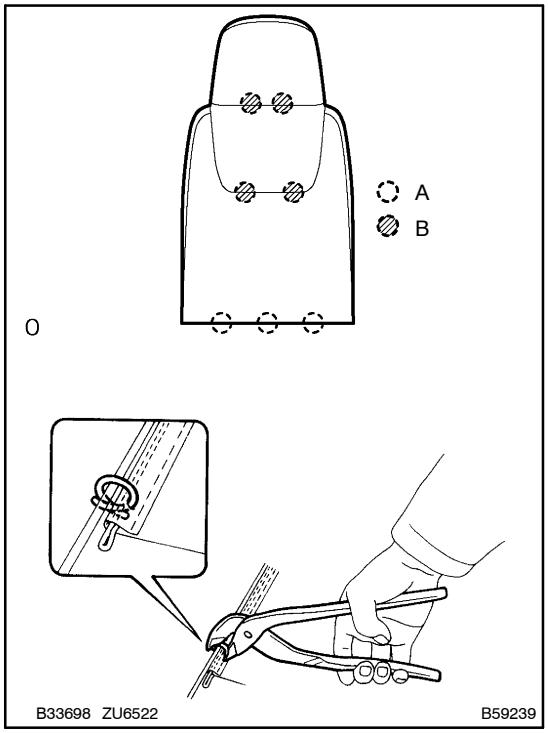
(a) Temporarily install the rear side of the seat track to the seat cushion with the bolt.

(b) Install the front side bolt.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

(c) Tighten the rear side bolt.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

18. INSTALL RECLINING SEAT BACK ADJUSTER ASSY RH

(a) Install the reclining seatback adjuster to the seatback spring with the 2 bolts.
Torque: 40 N·m (410 kgf·cm, 30 ft·lbf)



19. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

(a) Install the seatback cover to the seatback pad.

(b) Using hog ring pliers, install the seatback cover with pad with new hog rings ”B”, as shown in the illustration.

(c) Using hog ring pliers, install the seatback cover with pad with new hog rings ”A”, as shown in the illustration.

20. INSTALL FRONT SEAT BACK ASSEMBLY RH

(a) Install the bush to the seat back.

(b) Install the seat back with the 2 bolts and nut.
Torque:
Bolt: 40 N·m (410 kgf·cm, 30 ft·lbf)
Nut: 13 N·m (130 kgf·cm, 9 ft·lbf)

21. INSTALL FRONT SEAT INNER BELT ASSY RH
Torque: 40 N·m (410 kgf·cm, 30 ft·lbf)

22. INSTALL FRONT SEAT ASSEMBLY RH

(a) Temporarily install the front side of the front seat with the 2 bolts.

(b) Install the 2 rear side bolts.
Torque: 39.0 N·m (398 kgf·cm, 29 ft·lbf)

(c) Tighten the 2 front side bolts.
Torque: 39.0 N·m (398 kgf·cm, 29 ft·lbf)

(d) Install the seat track cover.