030YW–02

TORQUE SPECIFICATION

Starter assy

Part tightened	N·m	kgf·cm	ft·lbf
Magnet starter switch terminal nut x Terminal bolt	30	306	22 in.·lbf
Magnet starter switch end cover x Switch housing	3.6	37	32 in.·lbf
Magnet starter switch terminal nut x Terminal bolt	3.6	37	32 in.·lbf
End cover x Starter brush holder assy	3.6	37	32 in.·lbf
Starter housing x Magnet starter switch assy	9.3	95	82 in.·lbf
End cover x Starter housing	9.3	95	82 in.·lbf
Lead wire of starter yoke assy x Magnet starter switch assy	24	245	18
Starter lead wire x Magnet starter switch assy	3.6	37	32 in.·lbf

Generator assy

Part tightened	N·m	kgf·cm	ft·lbf
Bearing retainer x Drive end frame	2.95	30	26 in.·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in.·lbf
Generator pulley x Generator rotor assy	110.5	1,125	82
Generator holder w/ rectifier x Rectifier end frame	3.9	40	34 in.·lbf
Generator holder w/ rectifier x Lead wire of Drive end frame	1.96	20	17 in.·lbf
Voltage regulator x Rectifier end frame	1.96	20	17 in.·lbf
Generator brush holder x Generator holder w/ rectifier	1.96	20	17 in.·lbf
Generator brush holder x Voltage regulator	1.96	20	17 in.·lbf
Rear end cover x Rectifier end frame	4.4	45	39 in.·lbf
Terminal Insulator x Generator holder w/ rectifier	4.1	42	36