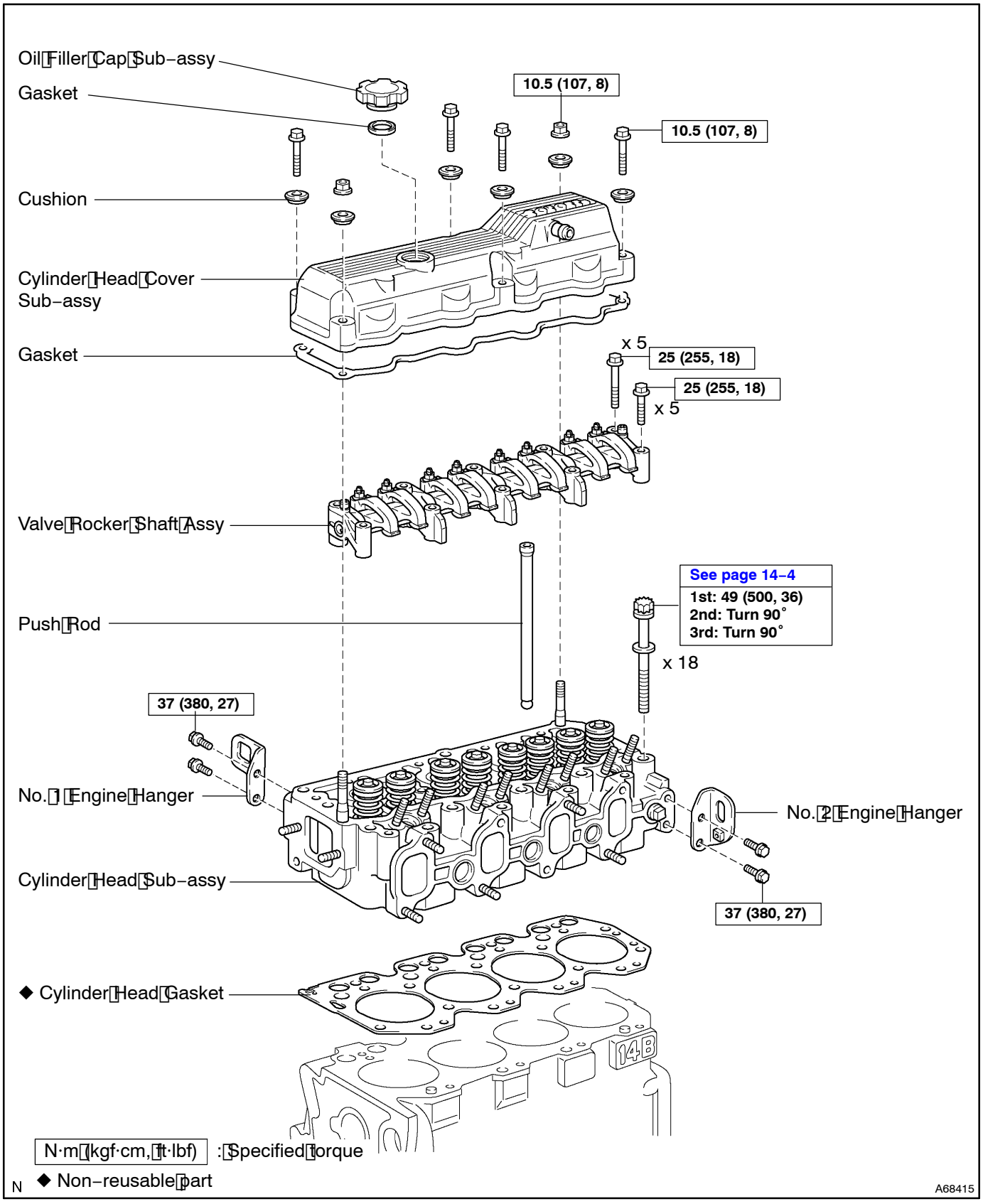
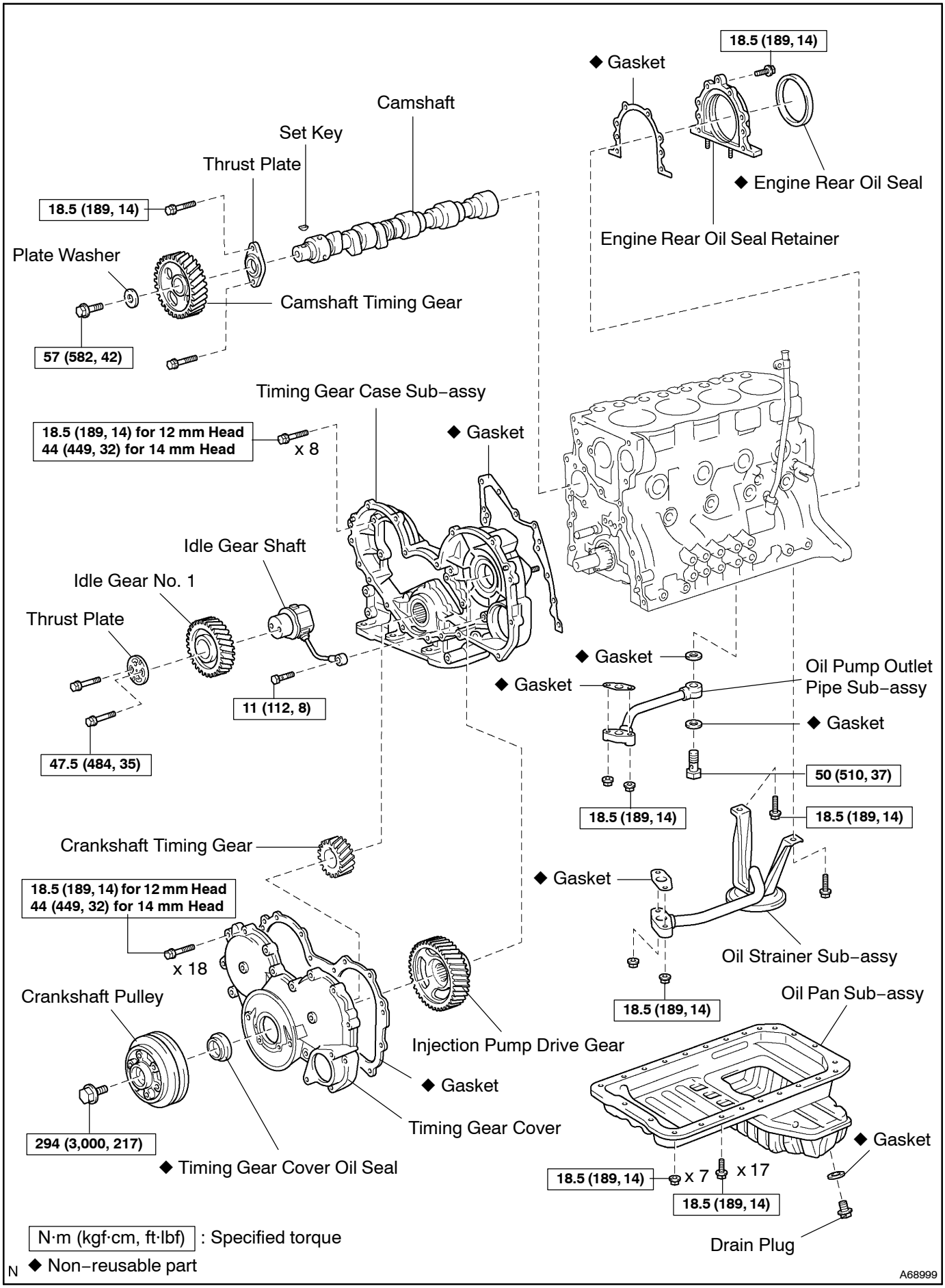
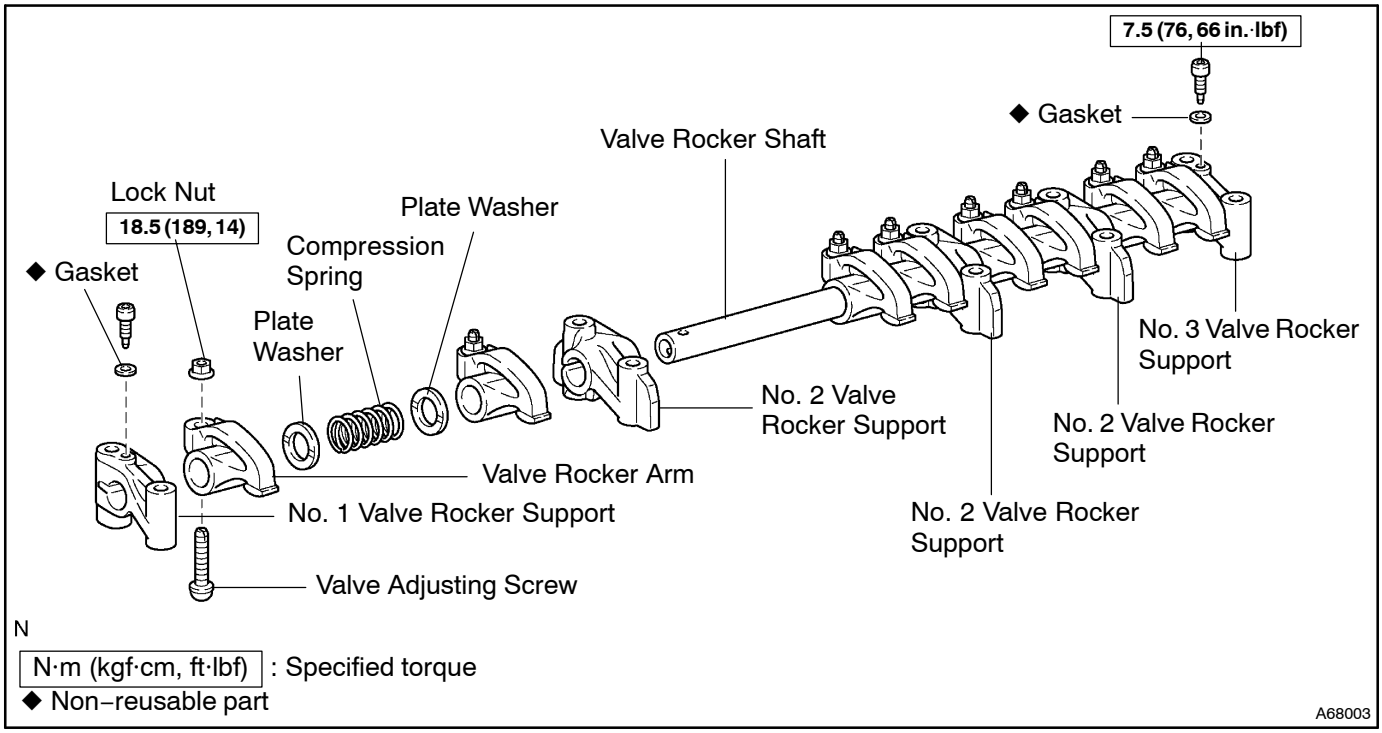
PARTIAL ENGINE ASSY (14B)

COMPONENTS

1413S–01




18.5 (189, 14)
◆ Gasket
Camshaft
Set Key
Thrust Plate
◆ Engine Rear Oil Seal
18.5 (189, 14)
Engine Rear Oil Seal Retainer
Plate Washer
Camshaft Timing Gear
57 (582, 42)
Timing Gear Case Sub–assy
18.5 (189, 14) for 12 mm Head
44 (449, 32) for 14 mm Head
x 8
◆ Gasket
Idle Gear Shaft
Idle Gear No. 1
Thrust Plate
11 (112, 8)
47.5 (484, 35)
◆ Gasket
◆ Gasket
Oil Pump Outlet Pipe Sub–assy
◆ Gasket
50 (510, 37)
18.5 (189, 14)
18.5 (189, 14)
Crankshaft Timing Gear
◆ Gasket
18.5 (189, 14) for 12 mm Head
44 (449, 32) for 14 mm Head
x 18
Oil Strainer Sub–assy
18.5 (189, 14)
Oil Pan Sub–assy
Crankshaft Pulley
Injection Pump Drive Gear
◆ Gasket
Timing Gear Cover
294 (3,000, 217)
◆ Timing Gear Cover Oil Seal
◆ Gasket
18.5 (189, 14)
x 7
x 17
18.5 (189, 14)
Drain Plug
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A68999


7.5 (76, 66 in.·lbf)
◆ Gasket
Valve Rocker Shaft
Lock Nut
18.5 (189, 14)
Plate Washer
Compression Spring
◆ Gasket
Plate Washer
No. 3 Valve Rocker Support
No. 2 Valve Rocker Support
No. 2 Valve Rocker Support
Valve Rocker Arm
No. 1 Valve Rocker Support
No. 2 Valve Rocker Support
Valve Adjusting Screw
N
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A68003