LUBRICATION

SERVICE DATA

030YA–04

Oil pump	Backlach	STD	0.091 – 0.217 mm (0.0036 – 0.0085 in.)
		Maximum	0.30 mm (0.0118 in.)
	Drive gear shaft diameter	STD	18.088 – 18.106 mm (0.7121 – 0.7128 in.)
		Minimum	18.062 mm (0.7111 in.)
	Drive gear bush inside diameter	STD	18.146 – 18.173 mm (0.7144 – 0.7155 in.)
		Maximum	18.20 mm (0.7165 in.)
	Oil clearance between drive gear shaft and bush	STD	0.040 – 0.085 mm (0.0016 – 0.0033 in.)
		Maximum	0.10 mm (0.0039 in.)
	Driven gear shaft diameter	STD	17.979 – 17.997 mm (0.7078 – 0.7085 in.)
		Minimum	17.97 mm (0.7074 in.)
	Driven gear bush inside diameter	STD	18.037 – 18.054 mm (0.7101 – 0.7108 in.)
		Maximum	18.07 mm (0.7114 in.)
	Oil clearance between driven gear shaft and bush	STD	0.040 – 0.075 mm (0.0016 – 0.0030 in.)
		Maximum	0.10 mm (0.0039 in.)