030O7–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Motor housing x Starter drive housing		15	153	11
Magnetic switch x Starter drive housing		14.7	150	11
Commutator end frame x Starter drive housing		14.7	150	11
Commutator end frame x Brush holder		4.3	44	38 in.·lbf
Bearing retainer x Drive end frame		2.0	30	26 in.·lbf
Rectifier end frame with cord clip x Drive end frame	Nut A	4.5	46	40 in.·lbf
	Nut B	5.4	55	48 in.·lbf
Alternator pulley x Rotor		39	400	29
Rectifier holder x Lead wire on rectifier end frame	70 A Screw	1.96	20	17 in.·lbf
	Bolt	3.9	40	35 in.·lbf
IC regulator x Rectifier holder		2.0	20	18 in.·lbf
Brush holder x Rectifier holder		2.0	20	18 in.·lbf
Brush holder x IC regulator		2.0	20	18 in.·lbf
Rear end cover x Rectifier holder		5.4	55	48 in.·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in.·lbf