030Z8–07

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Magnet x Transmission front case	12	120	9
Oil receiver pipe x Transmission rear case	4.9	50	43 in.·lbf
Shift fork x Shift fork shaft	34	350	25
Transmission front case x Transmission rear case	37	380	27
Front bearing retainer x Transmission front case	17	170	12
Rear bearing retainer x Transmission rear case	34	350	25
Shift lever shaft housing x Transmission front case	17	170	12
Clutch housing x Transmission front case	37	380	27
Power take off cover	14	145	11
Speedmeter driven gear lock plate	11.3	115	8
Back–up light switch	44	450	32
Output shaft rear lock nut	127	1,300	94
Drain plug x Transmission front case	37	380	27
Filler plug x Transmission front case	37	380	27
Shift outer lever No.1 lock pin x nut	20	200	15
Select outer lever lock pin x nut	7.8	80	69 in.·lbf