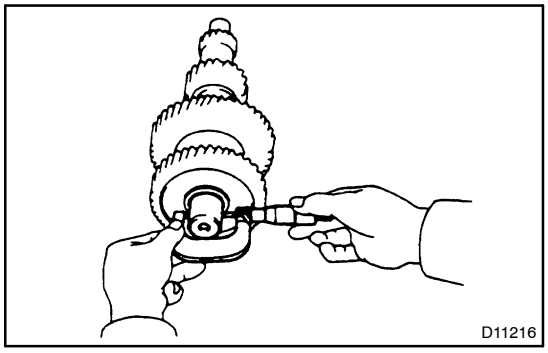
410D0–01

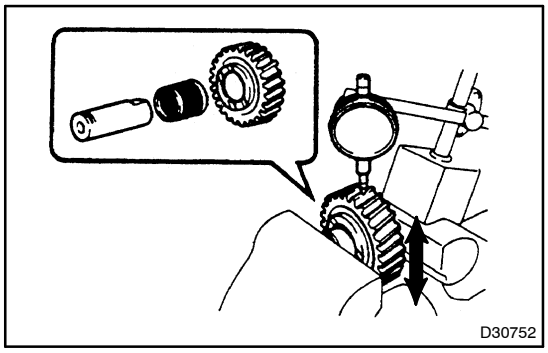
OVERHAUL


D11216

1. INSPECT COUNTER GEAR

(a) Using a micrometer, measure the outer diameter of the counter gear journal.

Minimum diameter: 36.957 mm (1.4550 in.)


D30752

2. INSPECT REVERSE IDLER GEAR SUB–ASSY

(a) Using a dial indicator, measure the reverse idler gear oil clearance.

Standard clearance:

0.015 – 0.059 mm (0.0006 – 0.0026 in.)

If necessary, replace the gear or shaft.