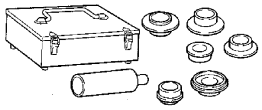
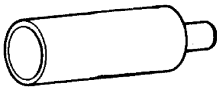
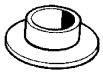
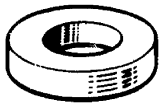
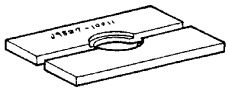
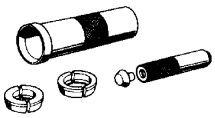
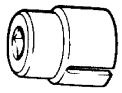
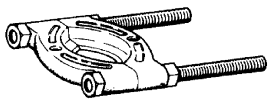
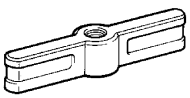
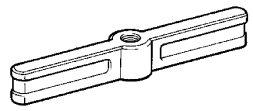
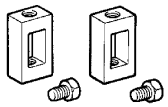
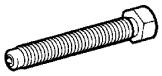
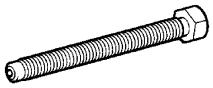
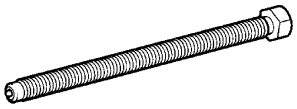
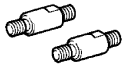
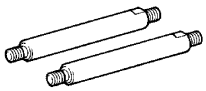
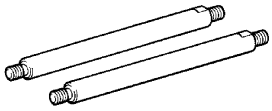
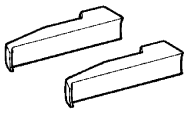
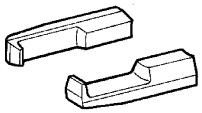
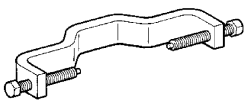
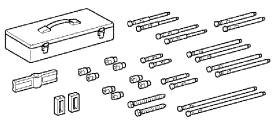
MANUAL TRANSMISSION/TRANSAXLE

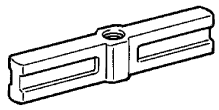
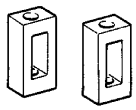
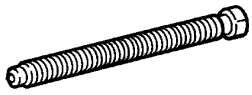
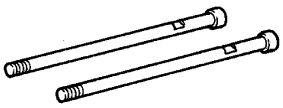
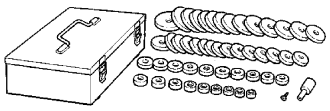
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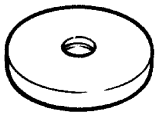
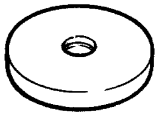
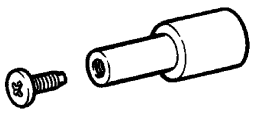
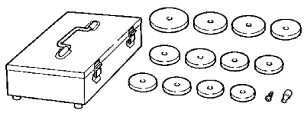
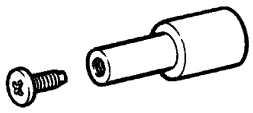
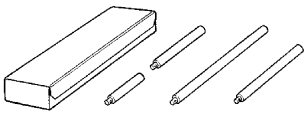
PREPARATION

SST

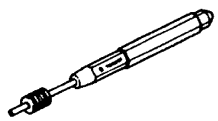
	09316–20011	Transfer Bearing Replacer	MANUAL TRANSMISSION ASSY OUTPUT SHAFT ASSY
	09316–60011	Transmission & Transfer Bearing Replacer	MANUAL TRANSMISSION ASSY INPUT SHAFT ASSY OUTPUT SHAFT ASSY
	(09316–00011)	Replacer Pipe	MANUAL TRANSMISSION ASSY
	(09316–00031)	Replacer ”B”	INPUT SHAFT ASSY OUTPUT SHAFT ASSY
	(09316–00041)	Replacer ”C”	MANUAL TRANSMISSION ASSY OUTPUT SHAFT ASSY
	09515–21010	Rear Axle Shaft Bearing Replacer	COUNTER GEAR ASSY
	09527–10011	Rear Axle Shaft Bearing Remover	MANUAL TRANSMISSION ASSY INPUT SHAFT ASSY OUTPUT SHAFT ASSY
	09613–26010	Steering Worm Bearing Cone Remover	MANUAL TRANSMISSION ASSY
	09817–16011	Back–up Light Switch Tool	MANUAL TRANSMISSION ASSY
	09950–00020	Bearing Remover	OUTPUT SHAFT ASSY COUNTER GEAR ASSY
	09950–40011	Puller B Set	MANUAL TRANSMISSION ASSY
	(09951–04010)	Hanger 150	MANUAL TRANSMISSION ASSY

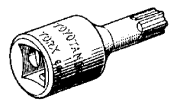
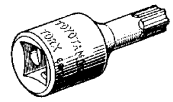
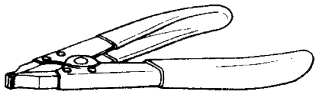
	(09951–04020)	Hanger 200	MANUAL TRANSMISSION ASSY
	(09952–04010)	Slide Arm	MANUAL TRANSMISSION ASSY
	(09953–04010)	Center Bolt 100	MANUAL TRANSMISSION ASSY
	(09953–04020)	Center Bolt 150	MANUAL TRANSMISSION ASSY
	(09953–04030)	Center Bolt 200	MANUAL TRANSMISSION ASSY
	(09954–04010)	Arm 25	MANUAL TRANSMISSION ASSY
	(09954–04020)	Arm 100	MANUAL TRANSMISSION ASSY
	(09954–04030)	Arm 150	MANUAL TRANSMISSION ASSY
	(09955–04011)	Claw No.1	MANUAL TRANSMISSION ASSY
	(09955–04061)	Claw No.6	MANUAL TRANSMISSION ASSY
	(09957–04010)	Attachment	MANUAL TRANSMISSION ASSY
	(09958–04011)	Holder	MANUAL TRANSMISSION ASSY
	09950–50013	Puller C Set	MANUAL TRANSMISSION ASSY

	(09951–05010)	Hanger 150	MANUAL TRANSMISSION ASSY
	(09952–05010)	Slide Arm	MANUAL TRANSMISSION ASSY
	(09953–05020)	Center Bolt 150	MANUAL TRANSMISSION ASSY
	(09954–05040)	Claw No.4	MANUAL TRANSMISSION ASSY
	09950–40011	Puller B Set	MANUAL TRANSMISSION ASSY
	(09957–04010)	Attachment	MANUAL TRANSMISSION ASSY
	09950–60010	Replacer Set	MANUAL TRANSMISSION ASSY INPUT SHAFT ASSY COUNTER GEAR ASSY SHIFT LEVER SHAFT HOUSING ASSY
	(09951–00180)	Replacer 18	MANUAL TRANSMISSION ASSY
	(09951–00200)	Replacer 20	SHIFT LEVER SHAFT HOUSING ASSY
	(09951–00220)	Replacer 22	SHIFT LEVER SHAFT HOUSING ASSY
	(09951–00290)	Replacer 29	COUNTER GEAR ASSY
	(09951–00300)	Replacer 30	MANUAL TRANSMISSION ASSY
	(09951–00320)	Replacer 32	SHIFT LEVER SHAFT HOUSING ASSY

	(09951–00330)	Replacer 33	MANUAL TRANSMISSION ASSY
	(09951–00430)	Replacer 43	MANUAL TRANSMISSION ASSY
	(09951–00480)	Replacer 48	MANUAL TRANSMISSION ASSY
	(09951–00570)	Replacer 57	INPUT SHAFT ASSY
	(09951–00620)	Replacer 62	MANUAL TRANSMISSION ASSY
	(09952–06010)	Adapter	MANUAL TRANSMISSION ASSY
	09950–60020	Replacer Set No.2	SHIFT LEVER SHAFT HOUSING ASSY
	(09952–06010)	Adapter	SHIFT LEVER SHAFT HOUSING ASSY
	09950–70010	Handle Set	MANUAL TRANSMISSION ASSY INPUT SHAFT ASSY COUNTER GEAR ASSY SHIFT LEVER SHAFT HOUSING ASSY
	(09951–07100)	Handle 100	INPUT SHAFT ASSY COUNTER GEAR ASSY
	(09951–07150)	Handle 150	MANUAL TRANSMISSION ASSY SHIFT LEVER SHAFT HOUSING ASSY
	09555–55010	Differential Drive Pinion Bearing Replacer	OUTPUT SHAFT ASSY

Recomended Tools

	09031–00040	Pin Punch .	MANUAL TRANSMISSION ASSY

	09042–00010	Torx Socket T30	MANUAL TRANSMISSION ASSY
	09042–00020	Torx Socket T40	MANUAL TRANSMISSION ASSY
	09905–00012	Snap Ring No.1 Expander	MANUAL TRANSMISSION ASSY INPUT SHAFT ASSY OUTPUT SHAFT ASSY COUNTER GEAR ASSY

Equipment

Cylinder gauge	
Dial indicator or dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Plastic hammer	
Press	
Torque wrench	

Lubricant

Manual transmission oil	4.2 liters (4.4 US qts, 3.7 Imp. qts)	APL GL–4 or GL–5 SAE 75W–90

SSM (Special Service Materials)

	08826–00090	"Seal Packing 1281," THREE BOND 1281 or equivalent (FIPG)
	08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent