031C0–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Bearing retainer CTR x Intermediate plate	18	185	13
No. 1 front shift fork x No. 2 shift fork shaft	36	370	27
No. 1 rear shift fork x No. 1 shift fork shaft	34	350	25
No. 2 shift fork x No. 3 shift fork shaft	36	370	27
Inter lock hole plug	19	190	14
Case receiver x Transmission	18	185	13
Rear case oil strainer sub–assy x Transmission case RR	12	120	9
Transmission case RR x Transmission case (Front)	37	380	27
Oil pump cover x Rear bearing retainer	3.9	40	35 in.·lbf
Plug x Rear bearing retainer	19	190	14
Rear bearing retainer x Transmission case RR	37	380	27
Front bearing retainer x Transmission case (Front)	17	170	12
Power take–off cover x Transmission case (Front)	14	145	10
Shift lever shaft housing x Transmission case (Front)	17	170	12
Clutch housing x Transmission	37	380	27
Speedometer driven gear x Rear bearing retainer	11	115	8
Exhaust brake neutral switch assy x Shift lever shaft housing	39	400	29
Back–up light switch x Transmission case (Front)	44	450	33
Clutch release fork support x Transmission case (Front)	47	480	35
Filler, Drain plug x Transmission	37	380	27
Plug x Shift lever shaft housing	19	190	14
Shift outer lever set nut	20	204	15
Select outer lever set nut	7.8	80	69 in.·lbf