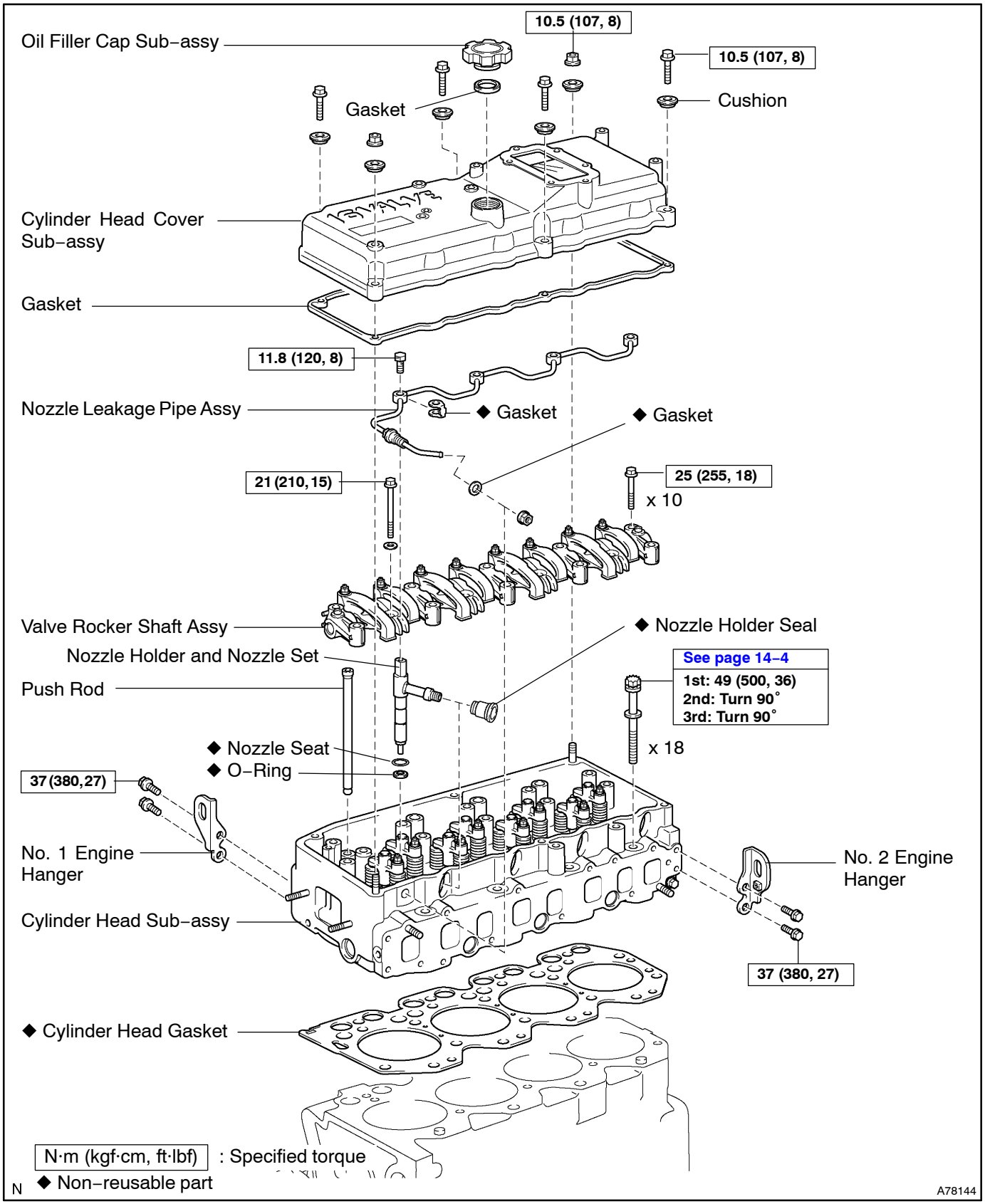
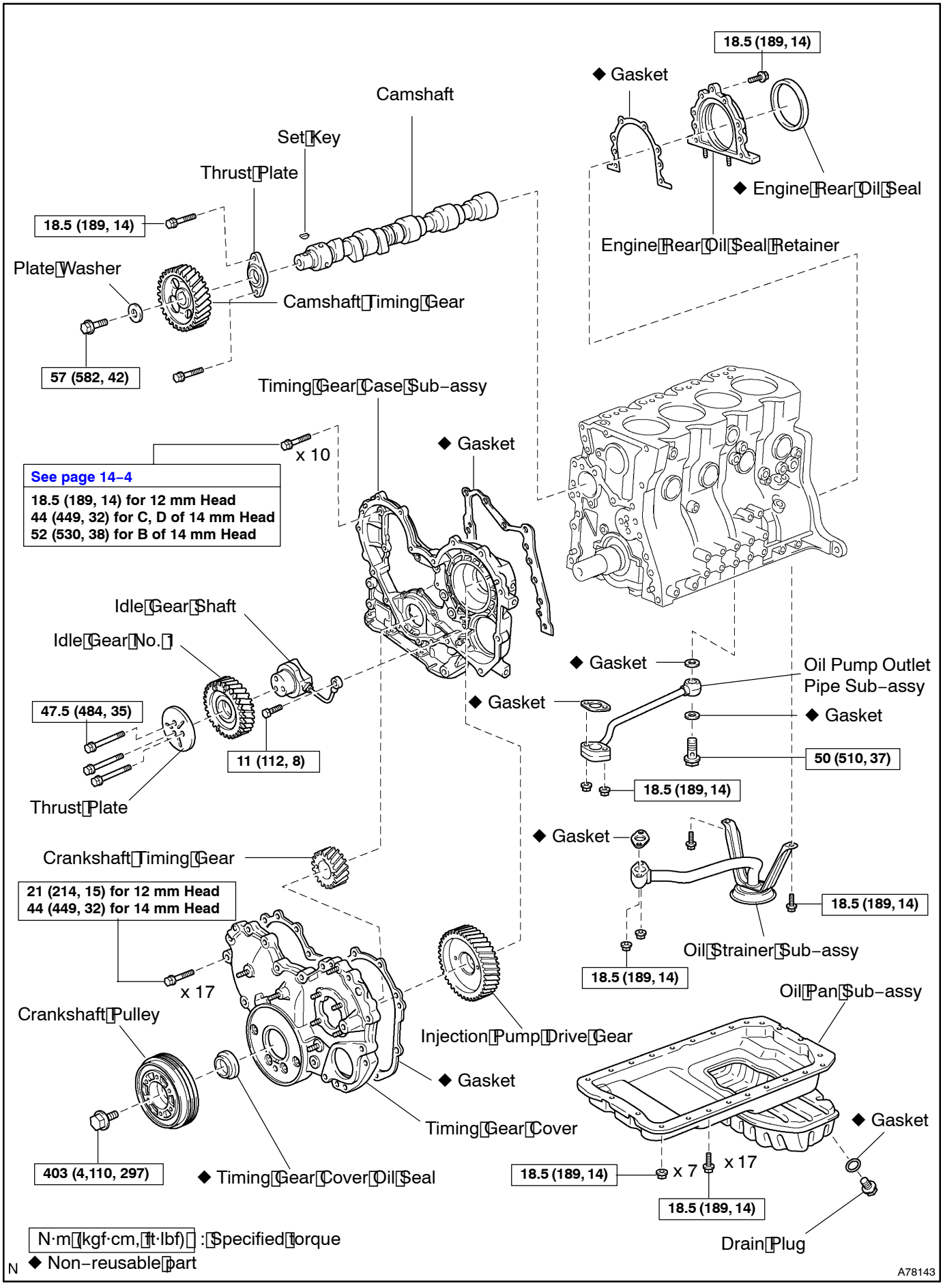
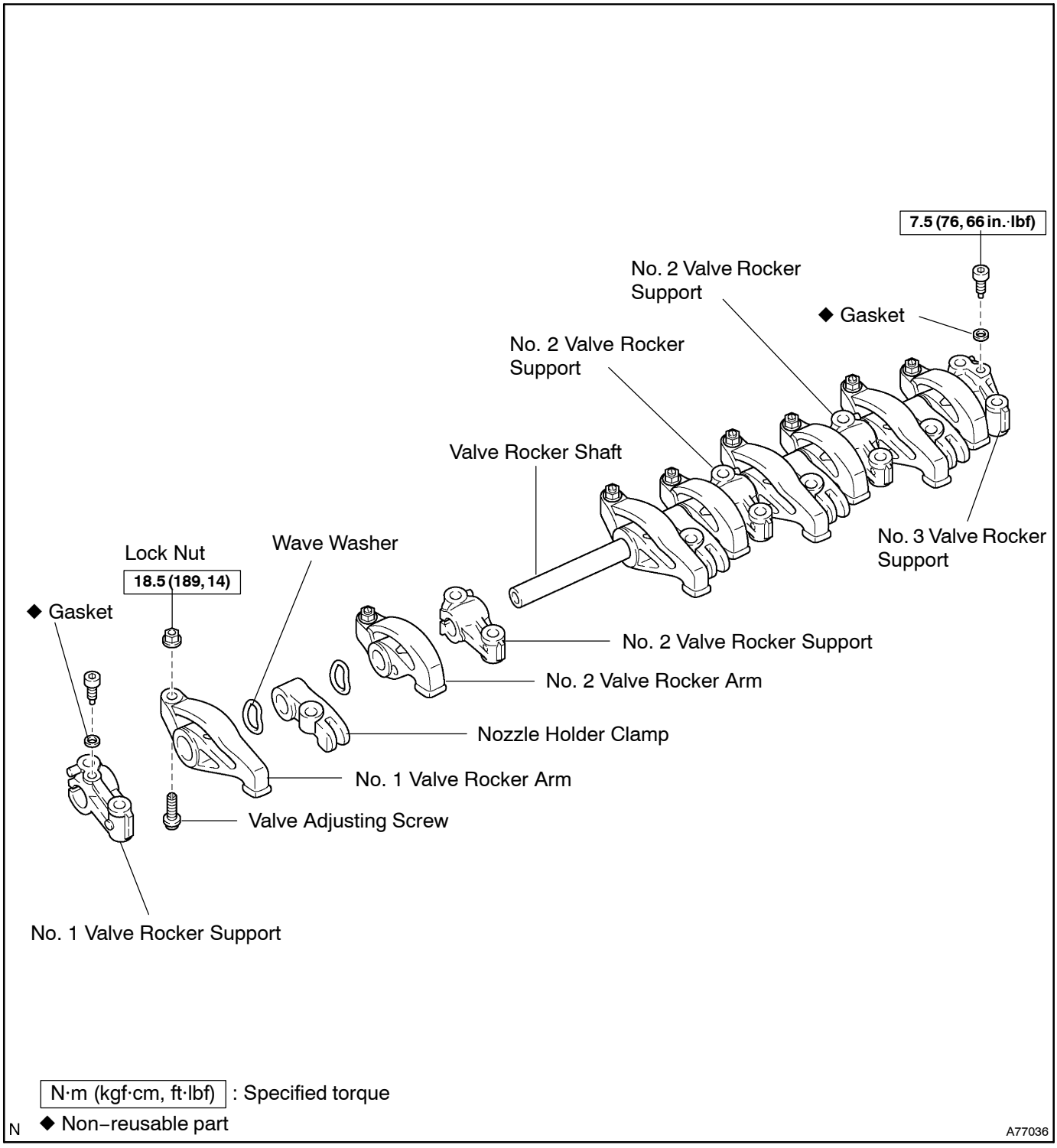
PARTIAL ENGINE ASSY (15B–FTE)

COMPONENTS

1416J–01




18.5 (189, 14)
◆ Gasket
Camshaft
Set Key
Thrust Plate
◆ Engine Rear Oil Seal
18.5 (189, 14)
Engine Rear Oil Seal Retainer
Plate Washer
Camshaft Timing Gear
57 (582, 42)
Timing Gear Case Sub–assy
x 10
◆ Gasket
See page 14–4
18.5 (189, 14) for 12 mm Head
44 (449, 32) for C, D of 14 mm Head
52 (530, 38) for B of 14 mm Head
Idle Gear Shaft
Idle Gear No. 1
◆ Gasket
Oil Pump Outlet Pipe Sub–assy
◆ Gasket
◆ Gasket
47.5 (484, 35)
50 (510, 37)
11 (112, 8)
18.5 (189, 14)
Thrust Plate
◆ Gasket
Crankshaft Timing Gear
18.5 (189, 14)
21 (214, 15) for 12 mm Head
44 (449, 32) for 14 mm Head
Oil Strainer Sub–assy
x 17
18.5 (189, 14)
Oil Pan Sub–assy
Crankshaft Pulley
Injection Pump Drive Gear
◆ Gasket
Timing Gear Cover
◆ Gasket
403 (4,110, 297)
◆ Timing Gear Cover Oil Seal
18.5 (189, 14)
x 7
x 17
18.5 (189, 14)
Drain Plug
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A78143


7.5 (76, 66 in.·lbf)
No. 2 Valve Rocker Support
◆ Gasket
No. 2 Valve Rocker Support
Valve Rocker Shaft
No. 3 Valve Rocker Support
Lock Nut
18.5 (189, 14)
Wave Washer
◆ Gasket
No. 2 Valve Rocker Support
No. 2 Valve Rocker Arm
Nozzle Holder Clamp
No. 1 Valve Rocker Arm
Valve Adjusting Screw
No. 1 Valve Rocker Support
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
N
A77036