0325K–01

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Diesel fuel filter assy x Fuel filter support	17.5	175	13
Injection pump drive gear x Supply pump assy	64	652	47
Timer cover x Supply pump assy	28.5	291	21
Timer cover x Engine	28.5	291	21
Holder clip x Supply pump assy	28.5	291	21
Crankshaft position sensor x Timing chain or belt cover sub–assy	12	120	9.0
Fuel filter to injection pump fuel pipe x Common rail	44	449	32
Fuel filter to injection pump fuel pipe x Supply pump assy	44	449	32
Fuel pipe sub–assy x Supply pump assy	24.5	250	18
Fuel return pipe sub–assy x Supply pump assy	24.5	250	18
Fuel pipe No. 4 x Fuel return pipe sub–assy	24.5	250	18
Fuel pipe No. 4 x Common rail	20	204	15
Oil separator assy x Engine	28.5	291	21
Hose clamp x Intake air connector pipe	5.0	51	44 in.·lbf
Intake air connector pipe x Frame	18	185	13
Engine side cover sub–assy LH x Frame	11.5	117	8.0
Ventilation pipe No. 2 x Engine	28.5	290	21
Breather pipe x Engine	28.5	290	21
Bracket x Venturi assy	28.5	290	21
Nozzle holder clamp bolt x Cylinder head	25	255	18
Nozzle leakage pipe No. 1 x Injector assy	13	133	10
Common rail assy x Engine	28.5	291	21
Injection pipe x Injector assy	44	449	32
Cylinder head cover cushion x Cylinder head	28.5	290	21
Cylinder head cover No. 2 x Cylinder head cover	28.5	290	21
Fuel tank stay x Frame	61	622	45
Fuel tank band sub–assy No. 1 x Fuel tank stay	13	133	10
Fuel sender gauge x Fuel tank assy	1.5	15	13 in.·lbf
Fuel tank vent tube sub–assy x Fuel tank assy	1.5	15	13 in.·lbf
Fuel vapor separate valve sub–assy x Fuel tank assy	4.9	50	43 in.·lbf
Side bumper bar x Side bumper stay	21	214	15