0325E–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Turbo water pipe No. 1 x Turbocharger sub–assy	24.5	250	18
Bracket x Turbocharger sub–assy	28.5	291	21
Engine side cover RH x Body	11.5	117	8
Front mudguard RH x Body	11.5	117	8
Turbine outlet elbow x Turbocharger sub–assy	36	367	27
Turbocharger sub–assy x Exhaust manifold	69	704	51
Intake pipe x Turbocharger sub–assy	28	286	21
Turbo oil outlet pipe x Turbocharger sub–assy	28.5	291	21
Turbo oil outlet pipe x Cylinder block	28.5	291	21
Turbo water pipe No. 2 x Turbocharger sub–assy	24.5	250	18
Turbo water pipe No. 2 x Cylinder block	28.5	291	21
Turbo oil outlet pipe sub–assy x Turbocharger sub–assy	24.5	250	18
Turbo oil outlet pipe sub–assy x Cylinder block	28.5	291	21
Turbo insulator No. 1 x Turbocharger sub–assy	28.5	291	21
Exhaust pipe assy front x Exhaust manifold	70	714	52
Clamp x Intake pipe	5.0	51	44 in.·lbf
Charge air cooler x Radiator assy	7.5	77	66 in.·lbf
Clamp x Intake air connector pipe	5.0	51	44 in.·lbf
Intake air connector pipe x Body	18	184	13
Intake pipe stay x Body	18	184	13