03255–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Cylinder block drain cock plug x Drain cock (Cylinder block)	27	275	20
Water pump assy x Cylinder block	28.5	291	21
Fan x Water pump assy	28.5	291	21
Thermostat x Water outlet housing	28.5	291	21
Aie hose No. 1 x Body	18	184	13
Radiator bracket No. 3 x Frame	18	184	13
Fan shroud x Radiator assy	5.0	51	44 in.·lbf
Radiator support No. 2 x Body	7.5	77	66 in.·lbf
Radiator assy x Body	18	184	13
Heater pipe x Cylinder block	19.5	199	14
Radiator support No. 1 x Body	7.5	77	66 in.·lbf
Condenser assy w/ receiver x Radiator assy	7.5	77	66 in.·lbf
Charge air cooler assy x Radiator assy	7.5	77	66 in.·lbf
Intake air connector pipe x Body	18	184	13