030YT–02

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
VACUUM PUMP			
Nozzle leakage pipe No. 3 x Union bolt	13	133	10
Vacuum pump oil pipe x Union bolt	20	204	15
Vacuum pipe x Union Bolt	13	133	10
Vacuum pump x Timing gear case	55	561	41
Vacuum pump x Union tube	14	140	10
Fuel pipe x Fuel pump	13* 14	133* 143	10
Oil separator x Engine assy	55	561	41
ABS & TRACTION ACTUATOR ASSY			
Brake actuator x Brake actuator bracket	5.4	55	48 in.·lbf
Brake actuator bracket x Frame	29	296	21
Brake actuator x Clutch tube No. 2	22* 24	224* 245	16* 18
Brake actuator x Brake line	14* 15	143* 153	10* 11

HINT:
(*): For use with SST